

# 22nd International Conference on Ion Beam Analysis

June 14 - 19, 2015 - Opatija, Croatia



Session 12: Modification and Damage: Contribute lecture O-35

## A new protocol to evaluate the charge collection efficiency degradation in semiconductor devices induced by MeV ions



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On behalf of the IAEA coordinated research project CRP-F11016

«Utilization of Ion Accelerators for Studying and Modelling Ion Induced Radiation Defects in Semiconductors and Insulators»



# Object of the research

Study of the radiation hardness of semiconductors

## Tool

Focused MeV Ion beams **to induce** the damage and **to probe** the damage



## Radiation damage is the general alteration of the operational properties of a semiconductor devices induced by ionizing radiation

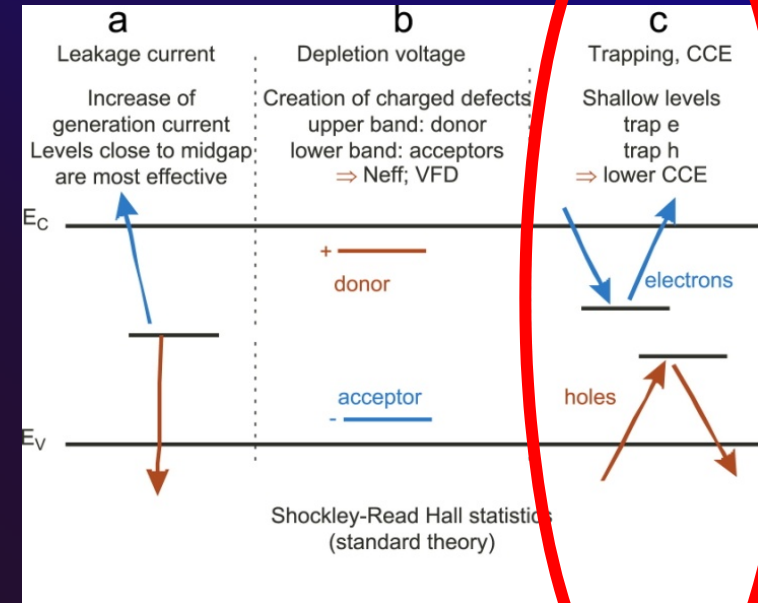
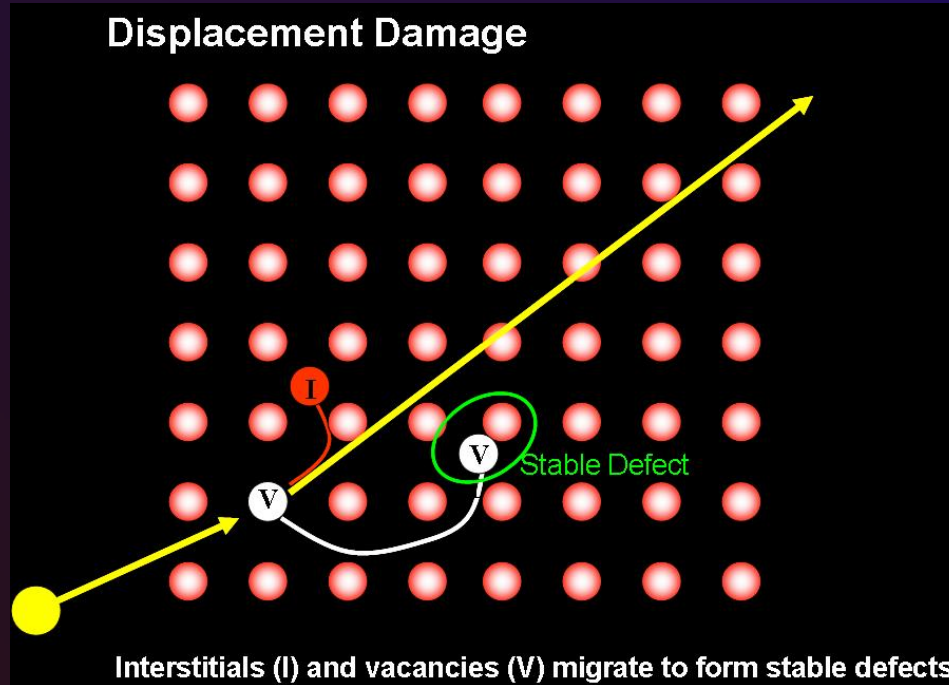
Three main types of effects:

- **Transient ionization.** This effect produces electron-hole pairs; particle detection with semiconductors is based on this effect.
- **Long term ionization.** In insulators, the material does not return to its initial state, if the electrons and holes produced are fixed, and charged regions are induced.
- **Displacements.** Dislocations of atoms from their normal sites in the lattice, producing less ordered structures, with long term effects on semiconductor properties.

V.A.J. van Lint, The physics of radiation damage in particle detectors, Nucl. Instrum. Meth. A253 (1987) 453.



- **Displacements.** Dislocations of atoms from their normal sites in the lattice, producing less ordered structures, with long term effects on semiconductor properties



<http://holbert.faculty.asu.edu/eee560/RadiationEffectsDamage.pdf>



# Characterization of radiation induced damage:



Device characteristic after irradiation

$$\eta = \frac{Y}{Y_0} = 1 - K \cdot \Phi = 1 - K_{ed} \cdot D_d$$

Device characteristic before irradiation

Particle Fluence

Equivalent damage factor

Displacement dose

First order: proportionality, independent of the particle, between the damage factor and the particle NIEL

NIEL approach:

measurement of  $K_{ed}$  only for one particle (at one specific energy)



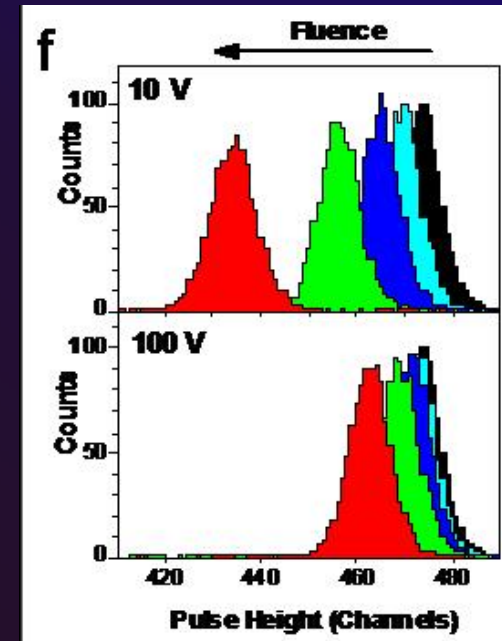
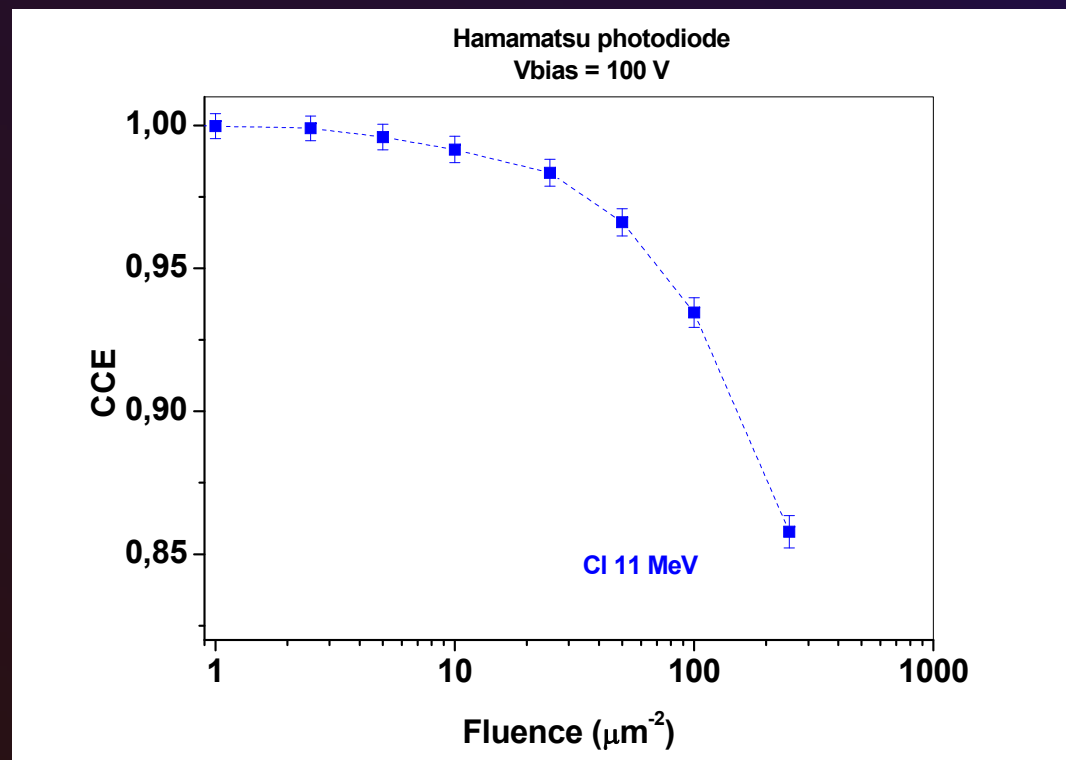
$K_{ed}$  can be estimated for all the particles and energies



# CCE degradation induced by ion irradiation

Is a function of the damaging ion fluence

$$\eta = \frac{Y}{Y_0} = 1 - K \cdot \Phi = 1 - K_{ed} \cdot D_d$$

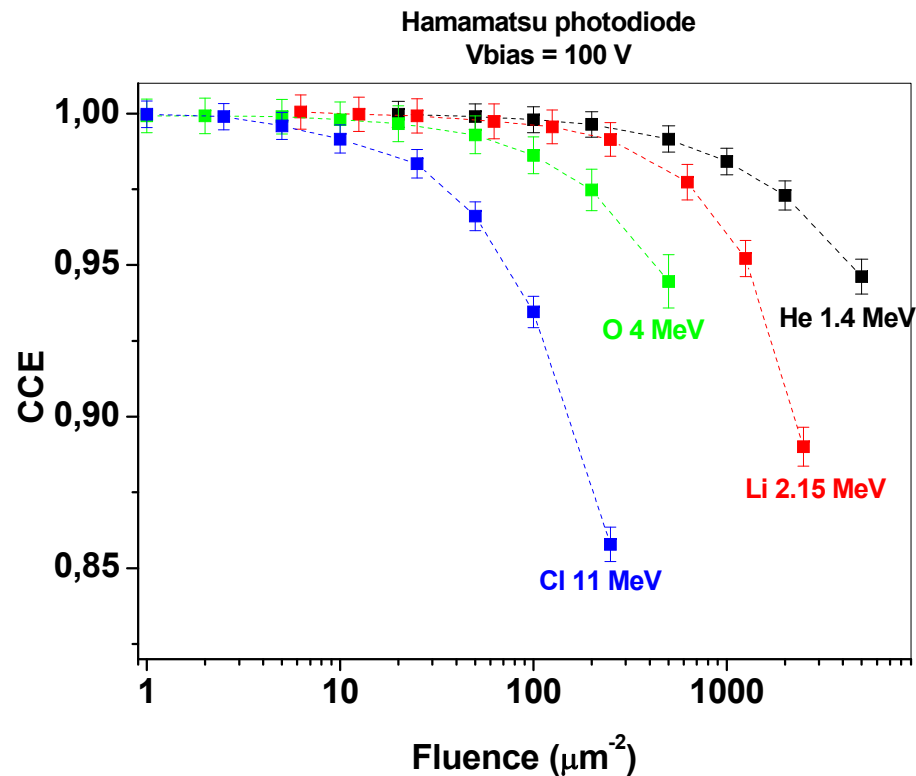




# CCE degradation induced by ion irradiation

Is a function of the ion energy and mass

$$\eta = \frac{Y}{Y_0} = 1 - K \cdot \Phi = 1 - K_{ed} \cdot D_d$$

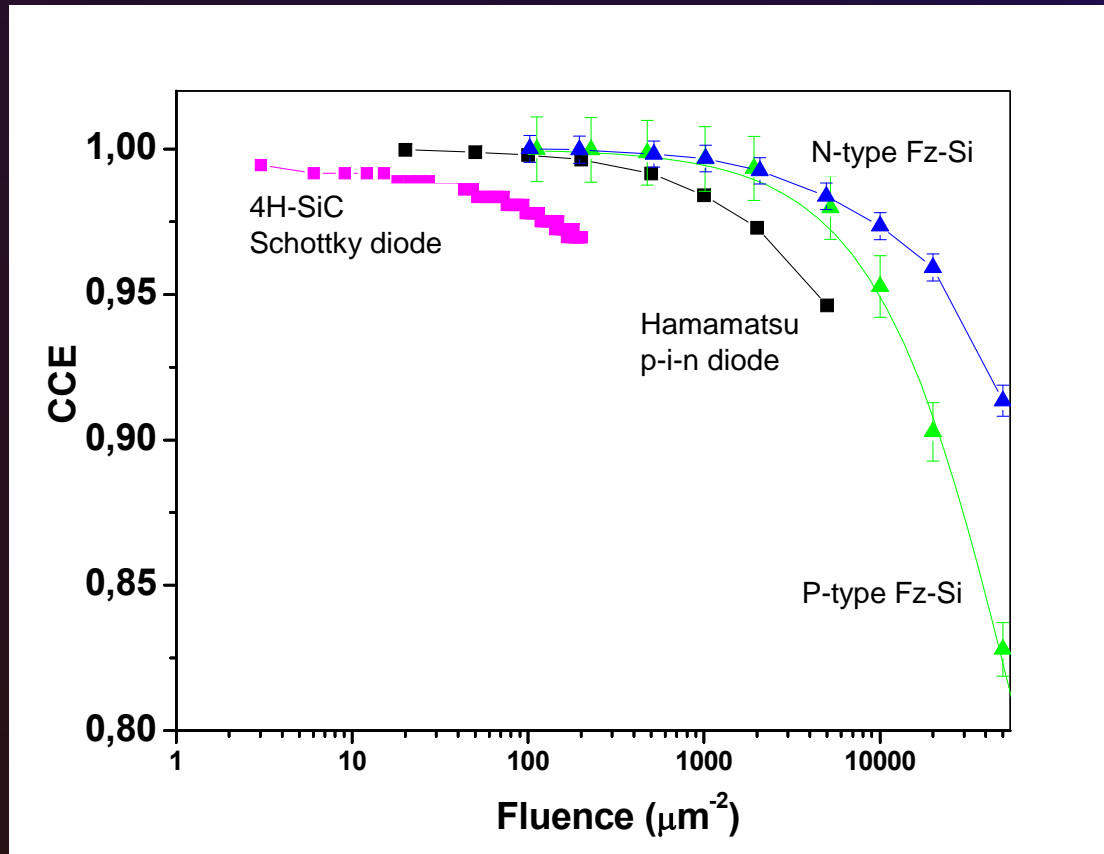




# CCE degradation induced by ion irradiation

Is a function of the material and/or device

$$\eta = \frac{Y}{Y_0} = 1 - K \cdot \Phi = 1 - K_{ed} \cdot D_d$$



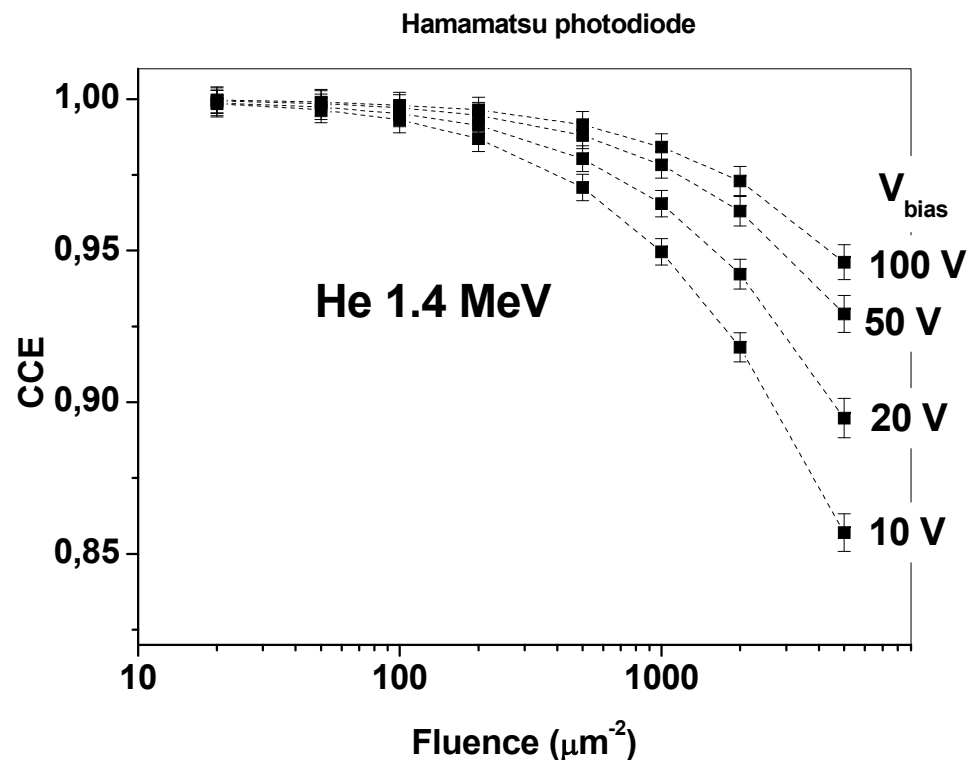




# CCE degradation induced by ion irradiation

Is a function of the polarization state of the device

$$\eta = \frac{Y}{Y_0} = 1 - K(V_{\text{bias}}) \cdot \Phi = 1 - K_{\text{ed}} \cdot D_d$$

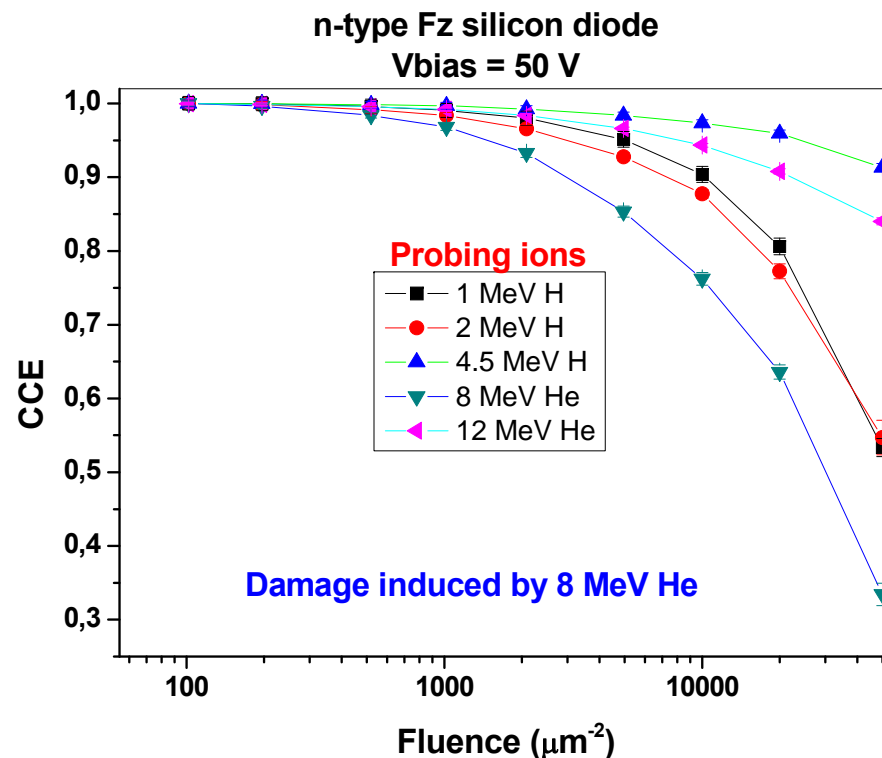




# CCE degradation induced by ion irradiation

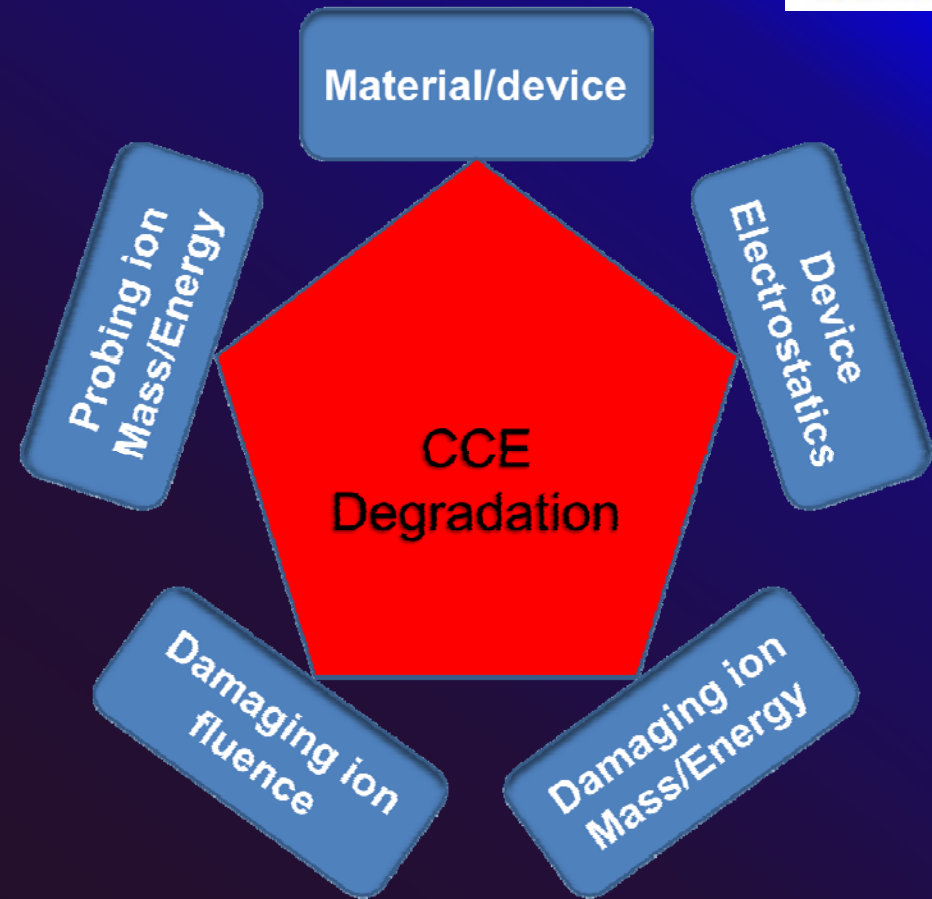
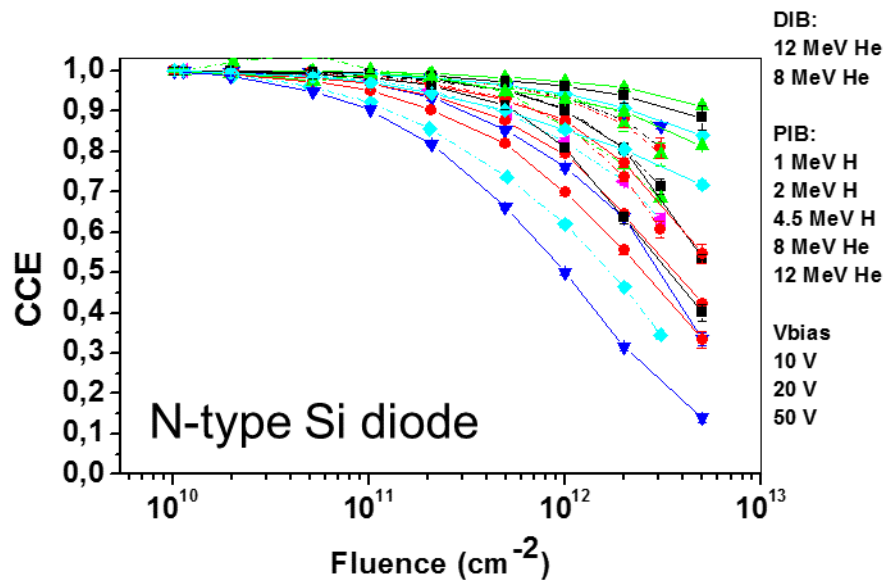
Is a function of the ion used to measure the CCE

$$\eta = \frac{Y}{Y_0} = 1 - K(V_{\text{bias}}, \text{Ion probe}) \cdot \Phi = 1 - K_{\text{ed}} \cdot D_{\text{d}}$$





# Summary





# IAEA Coordinate Research Programme (CRP) F11016 (2011-2015)

**“Utilization of ion accelerators for studying and modeling of radiation induced defects in semiconductors and insulators”**





# Goals



To correlate the effect of different kinds of radiation on the properties of materials and devices

To predict the effects of one radiation relative to another

To extract parameters directly correlated with the radiation hardness of the material

## Experimental protocol

**Model for charge pulse  
formation  
(IBIC theory)**

**Model for CCE  
degradation  
(SRH model)**



# Model for charge pulse formation (IBIC theory)



- **Formalism based on the Shockley-Ramo-Gunn theorem**
- **The charge induced by the motion of free carriers is the Green's function of the continuity equations**
- **Adjoint equation method: the CCE is the solution of the Adjoint Equation<sup>1</sup>**

<sup>1</sup>T.H.Prettyman, Nucl. Instr. and Meth. in Phys. Res. A 422 (1999) 232-237.

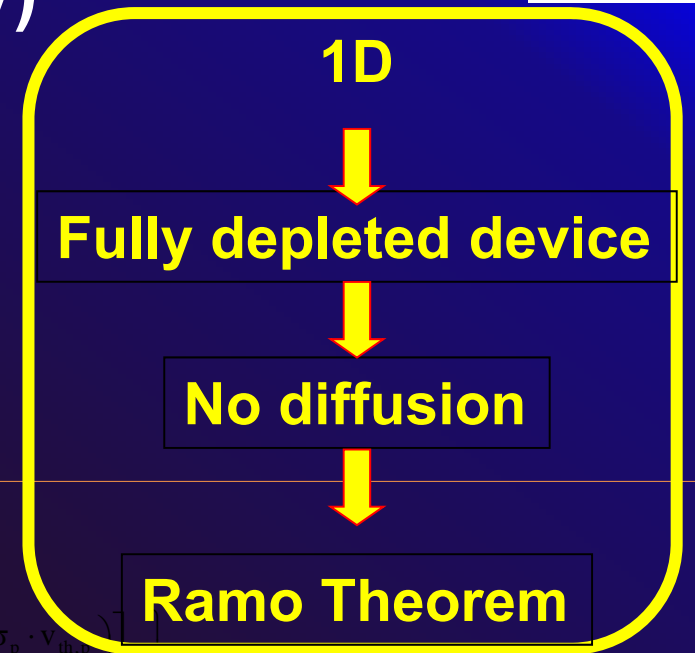


# Model for charge pulse formation (IBIC theory)

**Ionization profile**



**Gunn's  
weighting field**



$$Q_s = q \cdot \int_0^d dx \cdot \Gamma(x) \left\{ \begin{array}{l} \int_x^d dy \cdot \frac{\partial F(y)}{\partial V_s} \cdot \exp \left[ - \int_x^y dz \left( \frac{1}{v_p \cdot \tau_p} \right) \right] + \\ \int_0^x dy \cdot \frac{\partial F(y)}{\partial V_s} \cdot \exp \left[ - \int_y^x dz \left( \frac{1}{v_n \cdot \tau_n} \right) \right] \end{array} \right\}$$

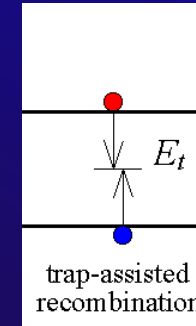
**Holes**

**Electrons**

**Drift lengths**



# Model for CCE degradation Shockley-Read-Hall model



## Basic assumption:

- 1) In the linear regime, the ion induced damage affects mainly the carrier lifetime  $\tau$
- 2) The ion induced trap density is proportional to the **VACANCY DENSITY**

$$\frac{1}{\tau} = \frac{1}{\tau_0} + \alpha \cdot \text{Vac}(x) \cdot \Phi$$

Capture coefficient

Vacancy Density Profile

Fluence







# The experimental protocol

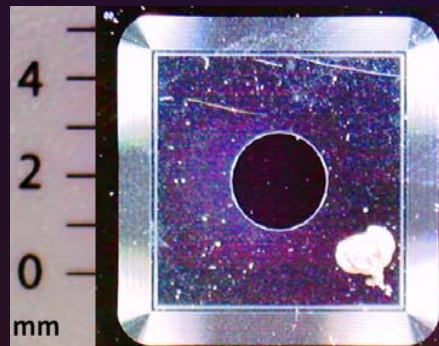
Z. Pastuovic et al., IEEE Trans on Nucl. Sc. 56 (2009) 2457; APL (98) 092101 (2011)



# Samples under study

n- and p- type Fz p-i-n Si diodes

Fabricated by the Institute of Physics, University of Helsinki

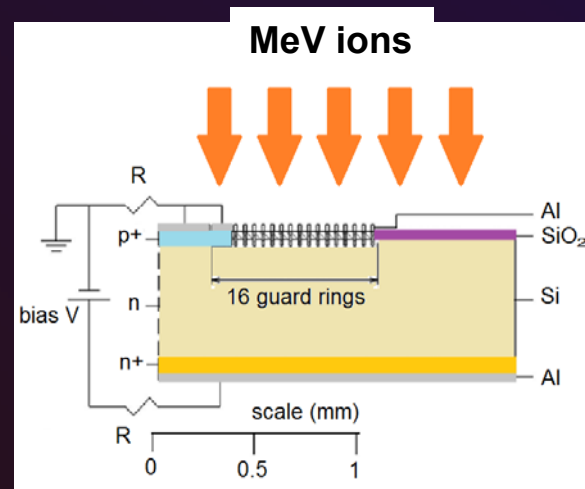


16 floating guard rings

The frontal electrode and the guard rings are coated with Al ( $0.5 \mu\text{m}$ ).

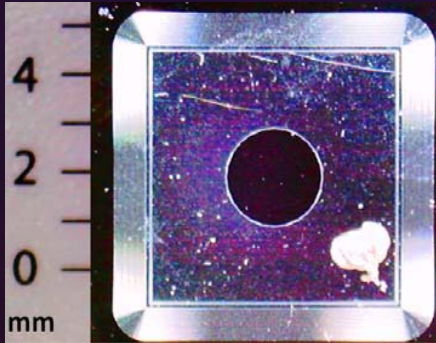
The Al electrode has a hole in the center, 1 mm diameter.

Different dimensions: 5 or 2.5 mm





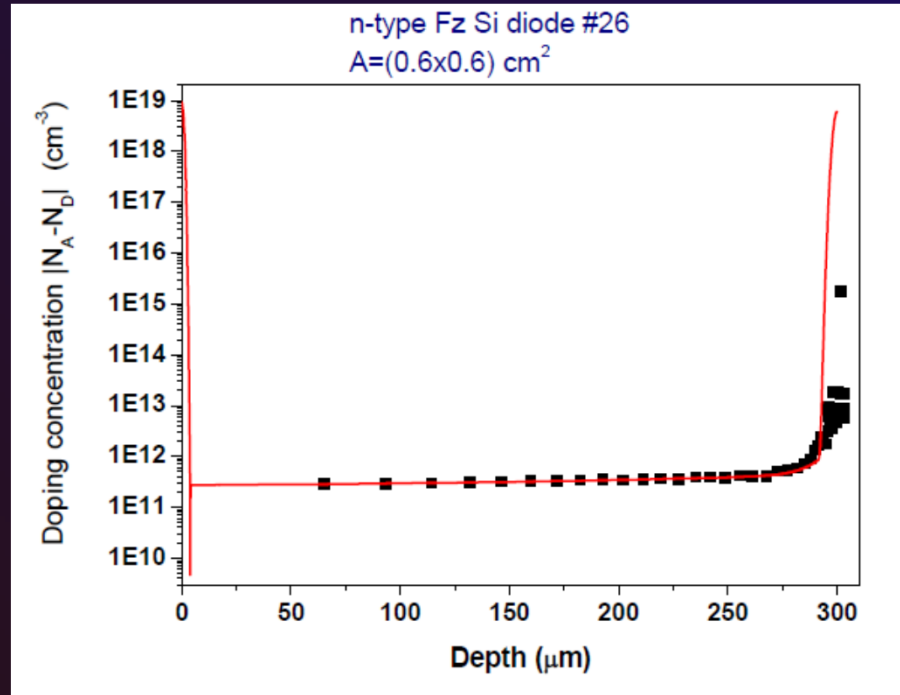
# Experimental protocol



**C-V characteristics  
Depletion width-voltage**

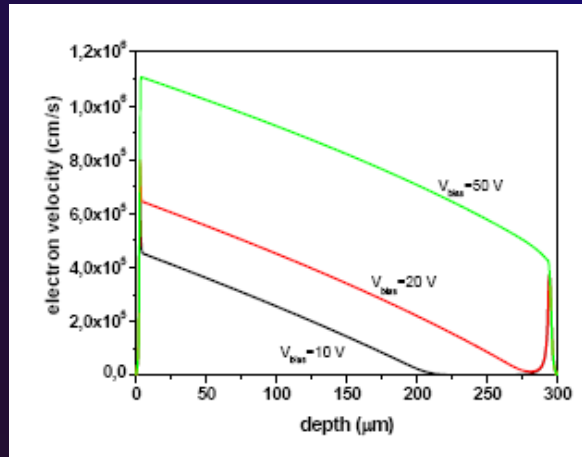
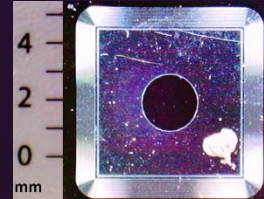
**Experimental  
protocol**

✓ **Electrical  
characterization**



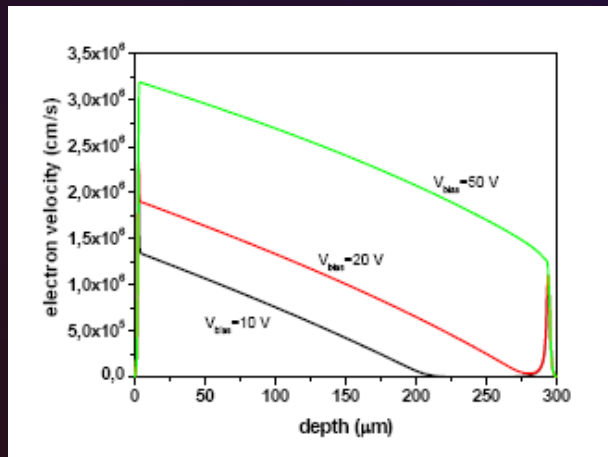


# Experimental protocol



**Experimental protocol**

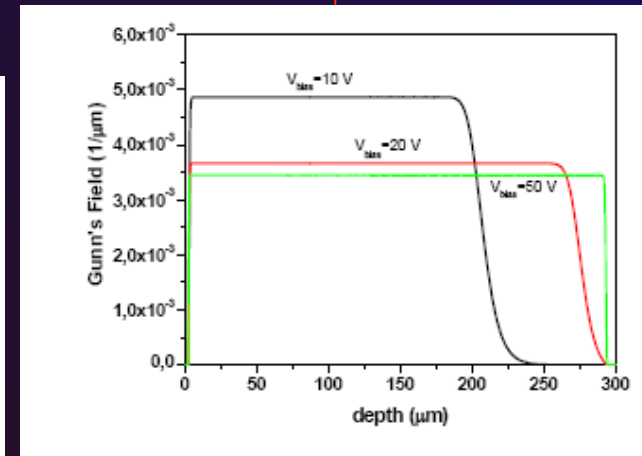
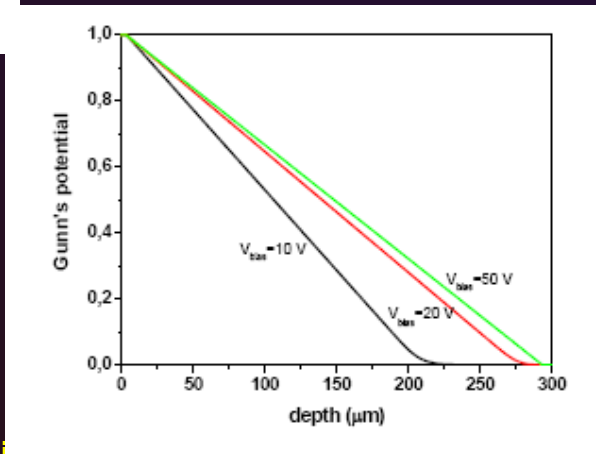
- ✓ Electrical characterization
- ✓ Electrostatic modeling



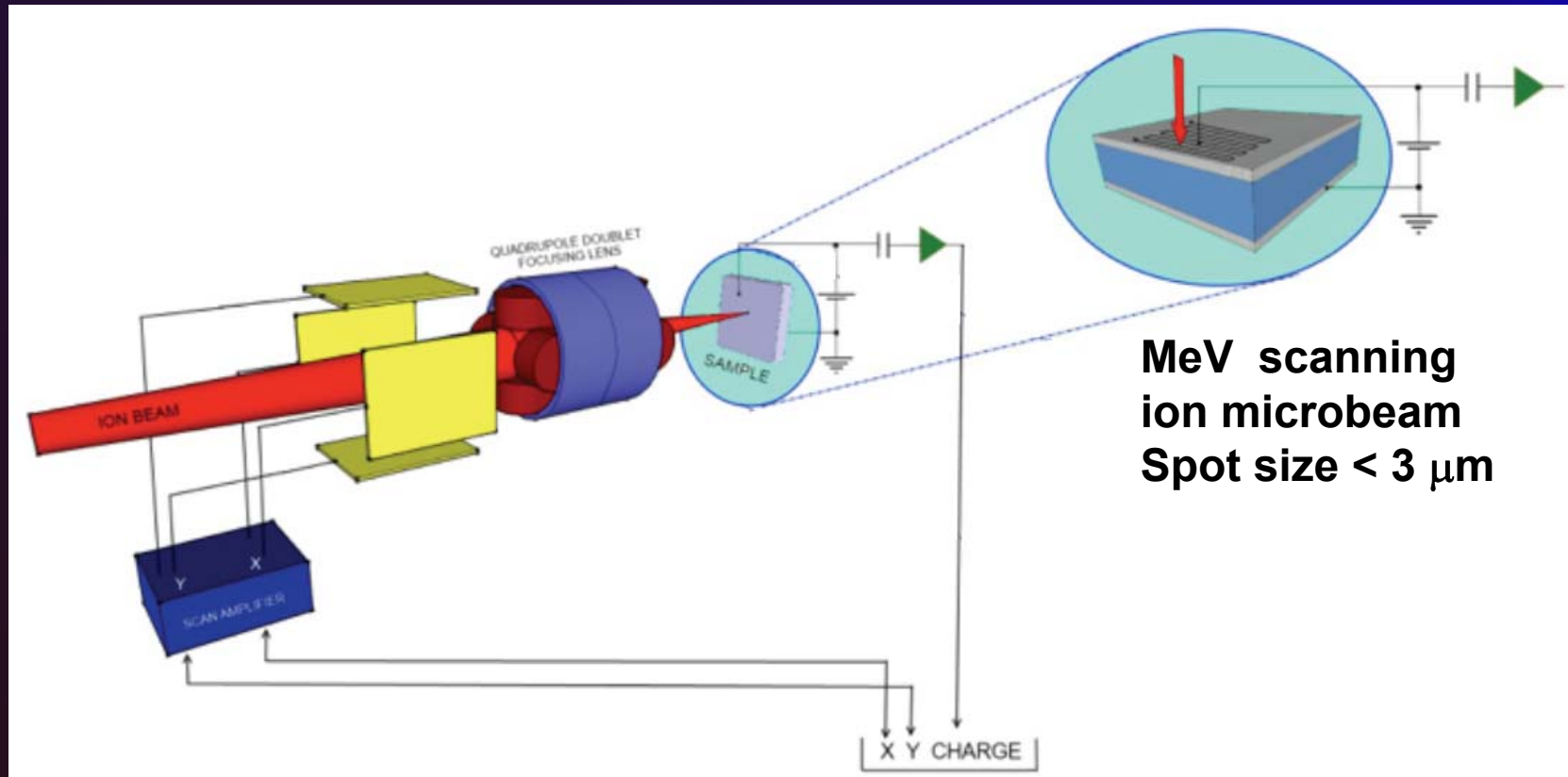
**hole drift velocity profiles**

**Gunn's weighting potential**

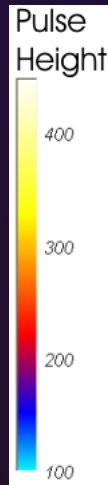
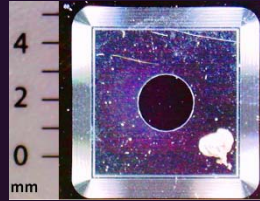
**Gunn's weighting field**



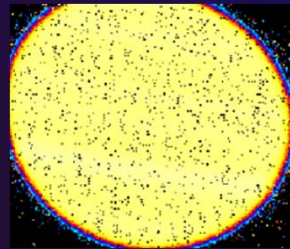
**Electron drift velocity profiles**



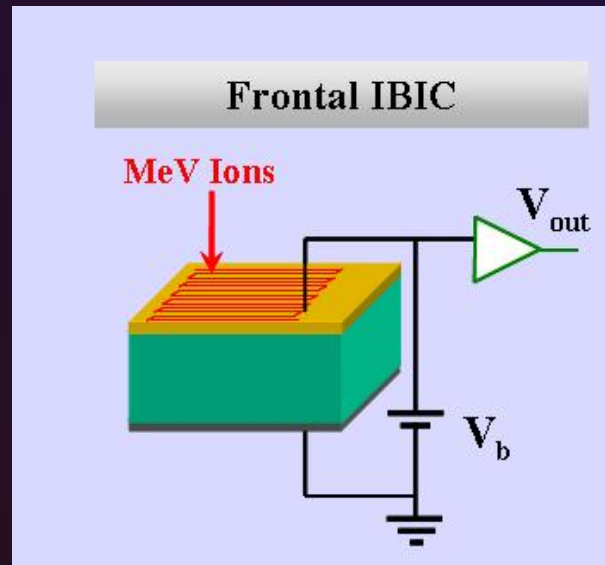
## PROBING THE PRISTINE SAMPLE



IBIC map on a pristine diode probed with a scanning 1.4 MeV He microbeam;



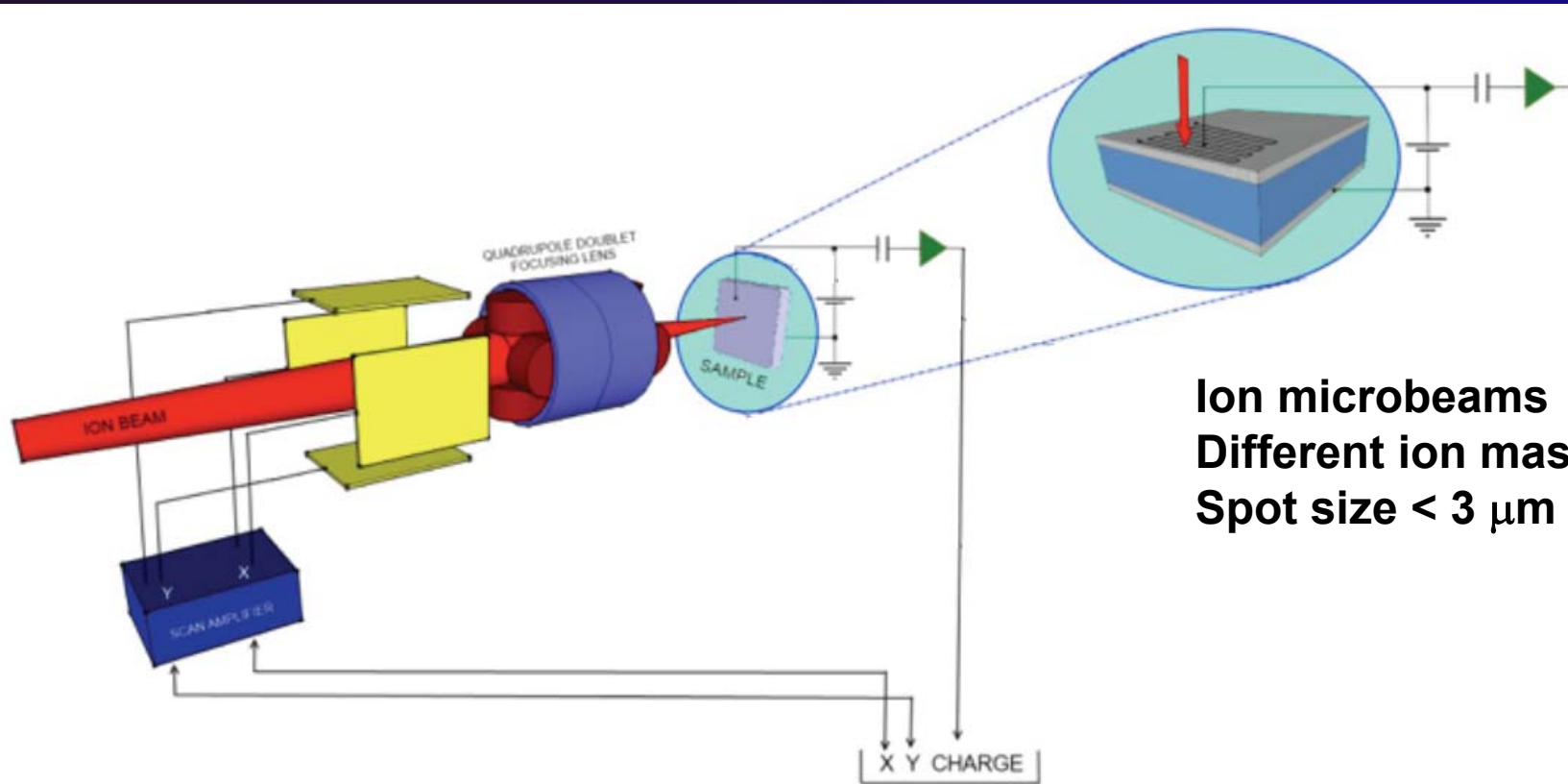
Uniform CCE map



Experimental protocol

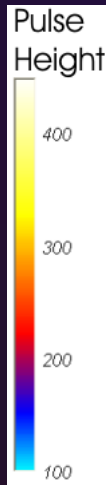
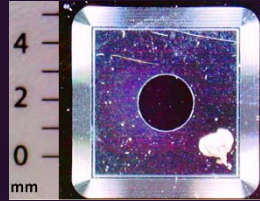
- ✓ Electrical characterization
- ✓ Electrostatic modeling
- ✓ IBIC map on pristine sample

Z. Pastuovic et al., IEEE Trans on Nucl. Sc. 56 (2009) 2457; APL (98) 092101 (2011)

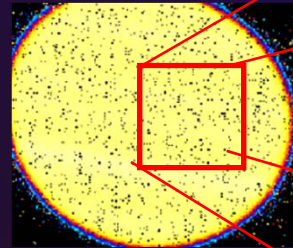


**Ion microbeams**  
**Different ion mass/energy**  
**Spot size < 3  $\mu\text{m}$**

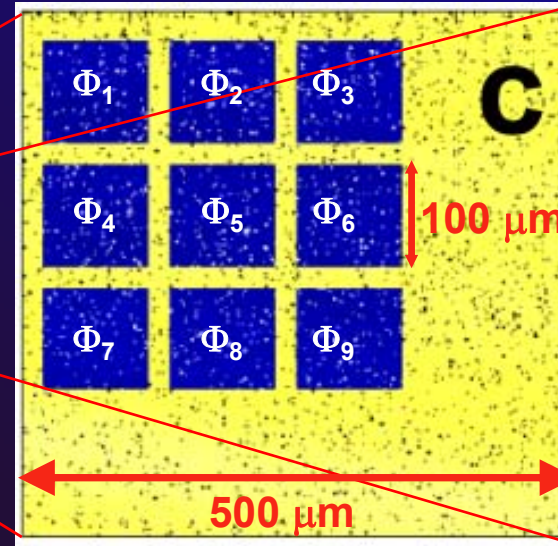
**DAMAGING SELECTED AREAS**  
**100X100  $\mu\text{m}^2$**



IBIC map on a pristine diode probed with a scanning 1.4 MeV He microbeam;



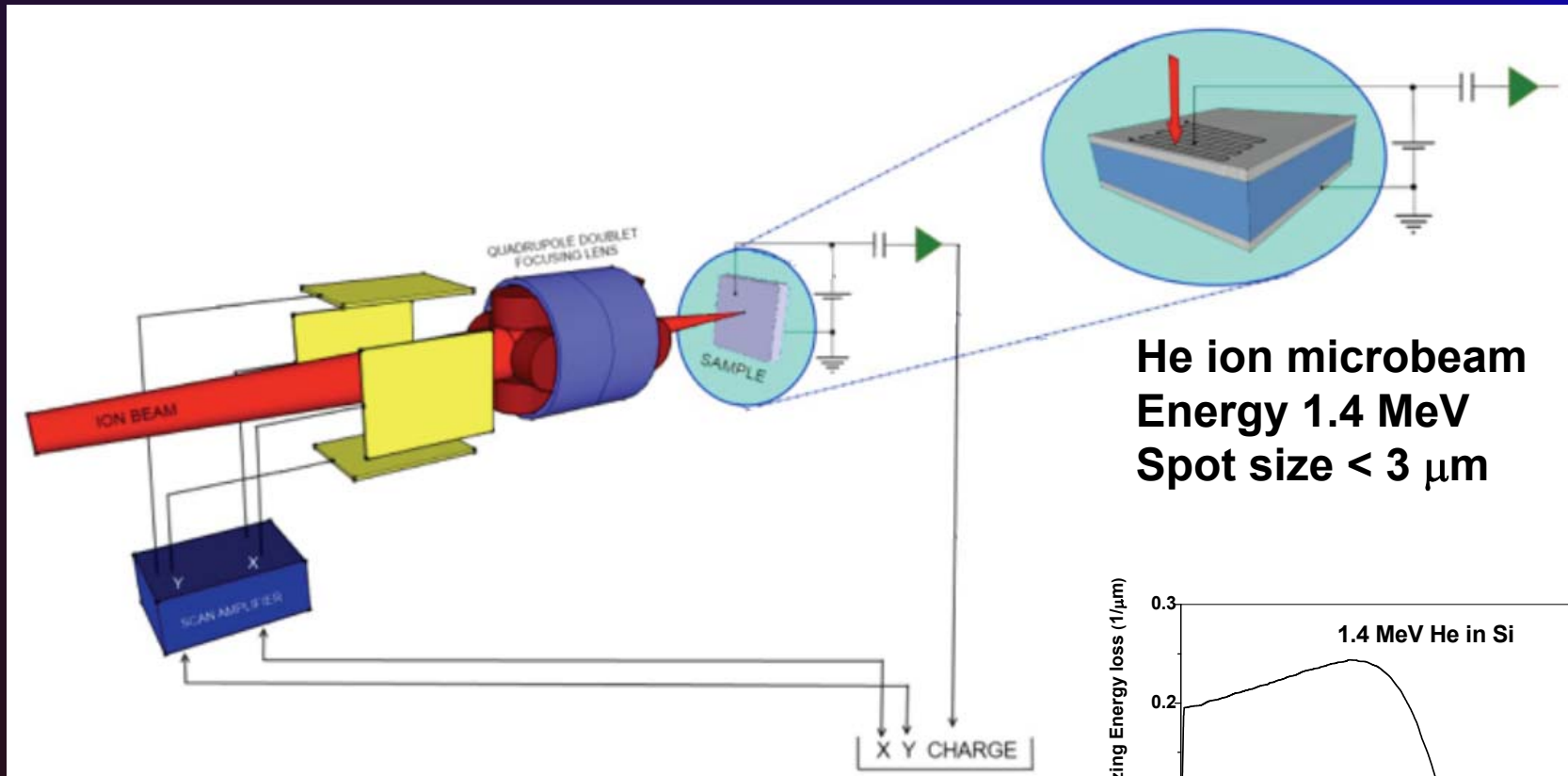
ZOOM in view of the selected area for focused ion beam irradiation at different fluences  $\Phi$



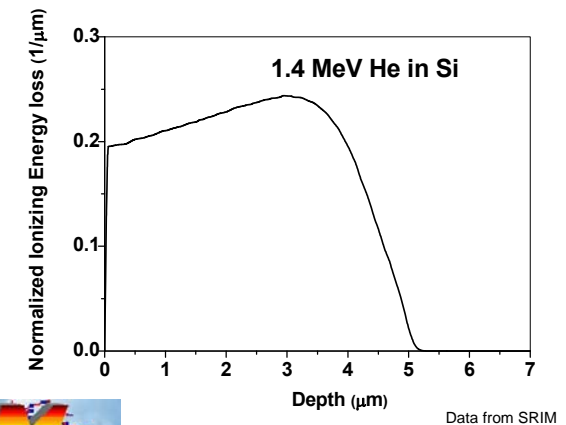
### Experimental protocol

- ✓ Commercial p-i-n diodes
- ✓ Electrical characterization
- ✓ IBIC map on pristine sample
- ✓ Irradiation of 9 regions at different fluences



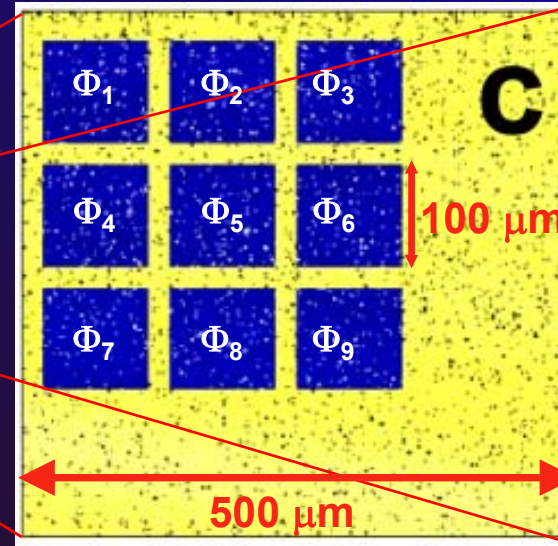
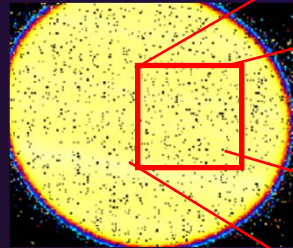
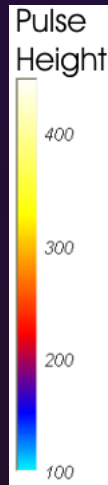
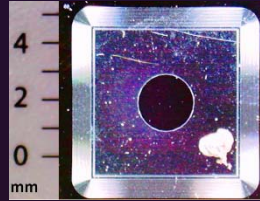


# PROBING DAMAGED AREAS



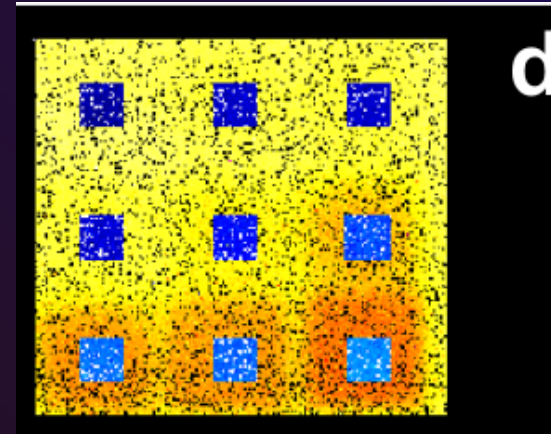
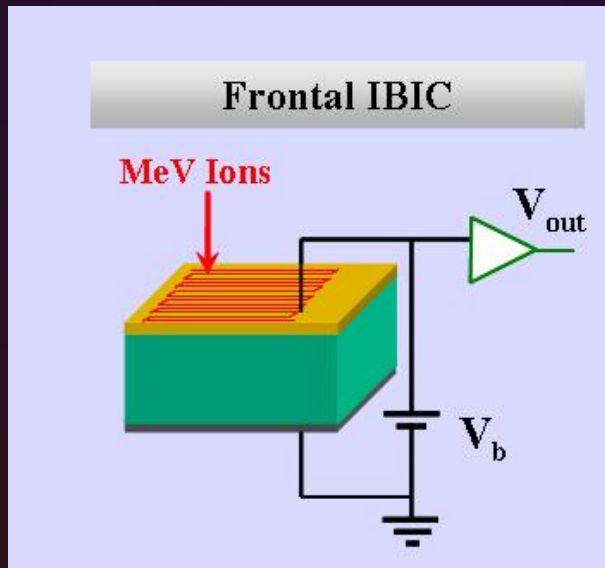


IBIC map on a pristine diode probed with a scanning 1.4 MeV He microbeam;



### Experimental protocol

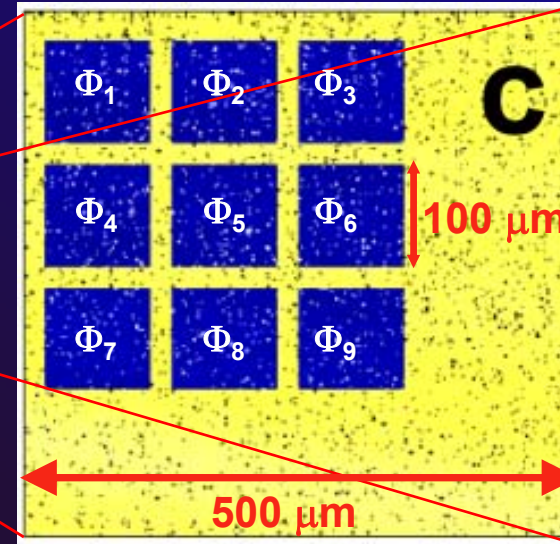
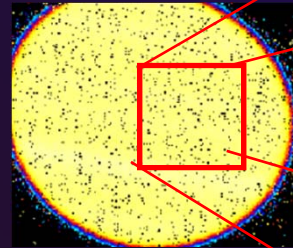
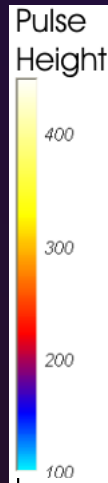
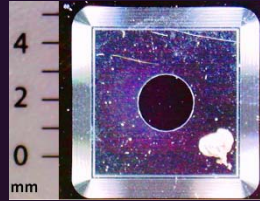
- ✓ Commercial p-i-n diodes
- ✓ Electrical characterization
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- ✓ Irradiation of 9 regions at different fluences
- ✓ IBIC map of irradiated regions



a measured 2D distribution of the IBIC signal amplitude after irradiation



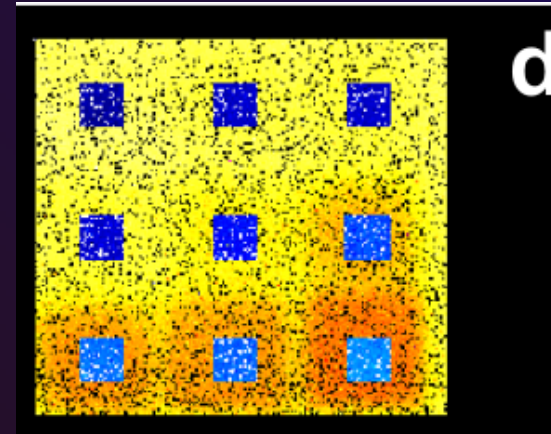
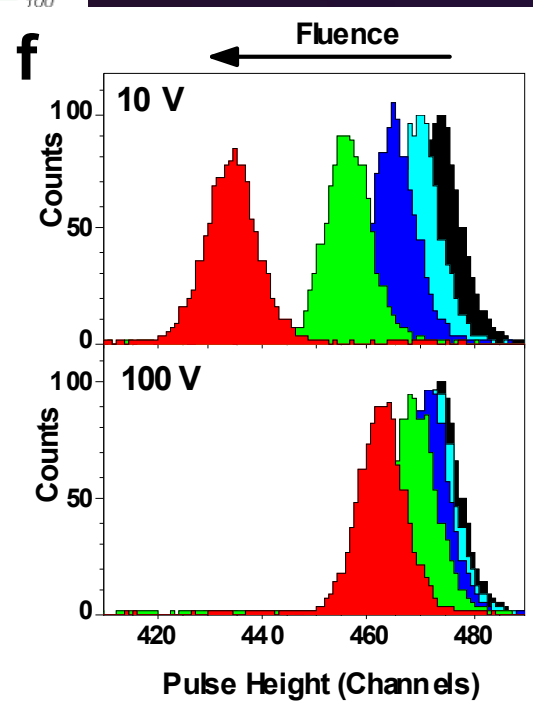
IBIC map on a pristine diode probed with a scanning 1.4 MeV He microbeam;



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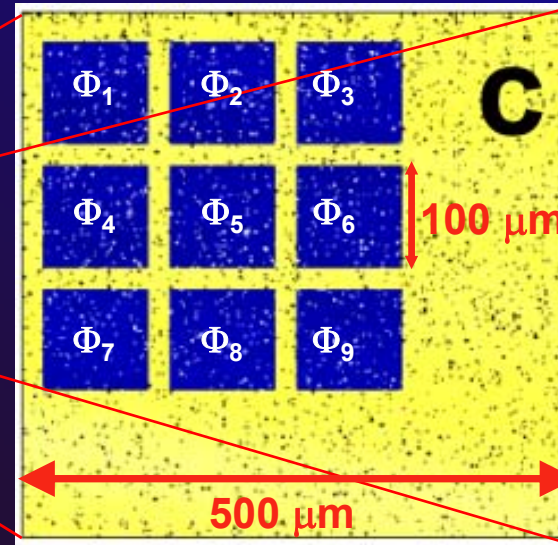
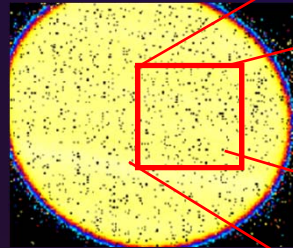
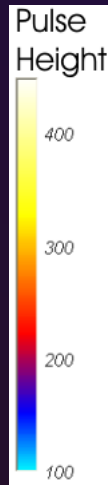
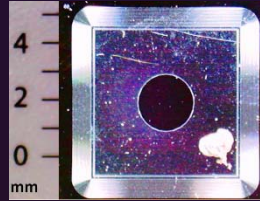
IBIC spectra (bias voltage = 10 V and 100 V) from the central regions of four of the areas shown in Fig. c



a measured 2D distribution of the IBIC signal amplitude after irradiation

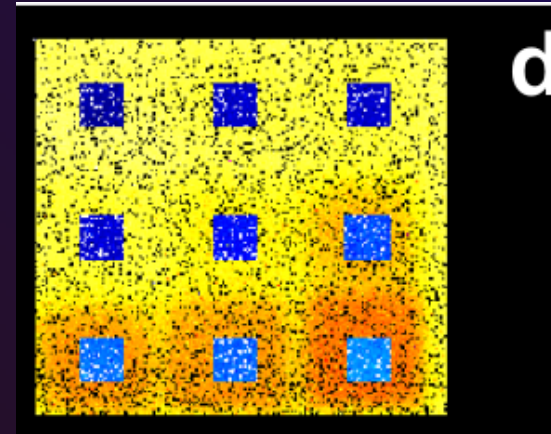
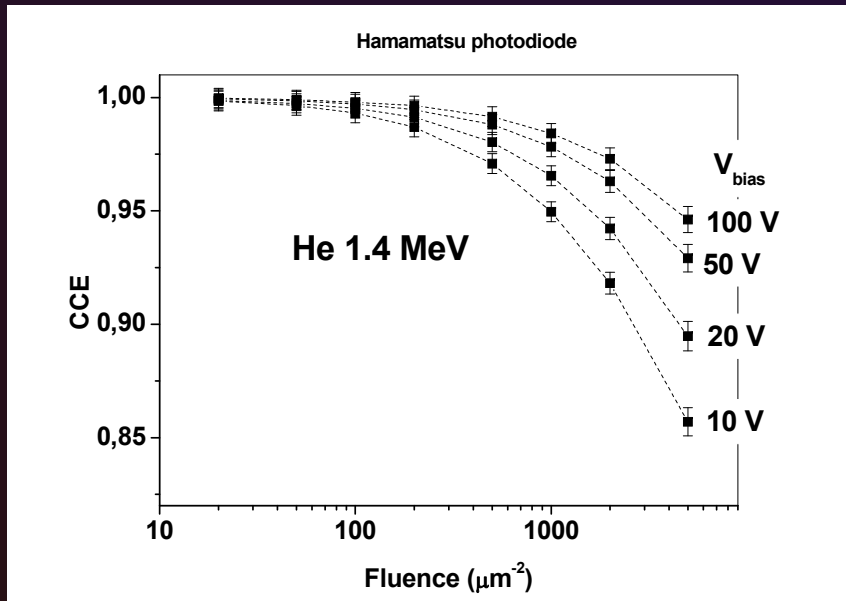


IBIC map on a pristine diode probed with a scanning 1.4 MeV He microbeam;



**Experimental protocol**

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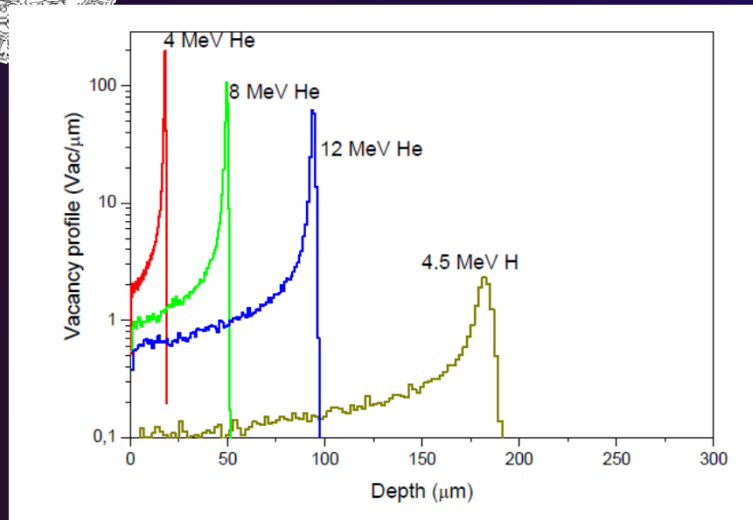


a measured 2D distribution of the IBIC signal amplitude after irradiation

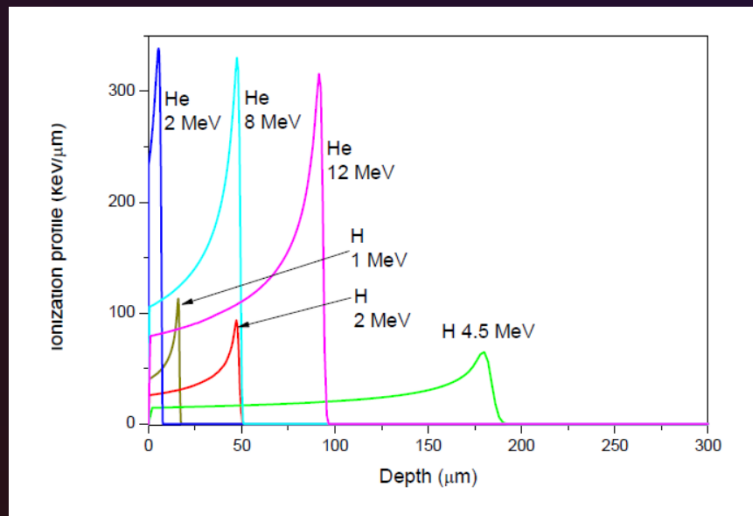




## DIB: Vacancy profiles



## PIB: Ionization profiles

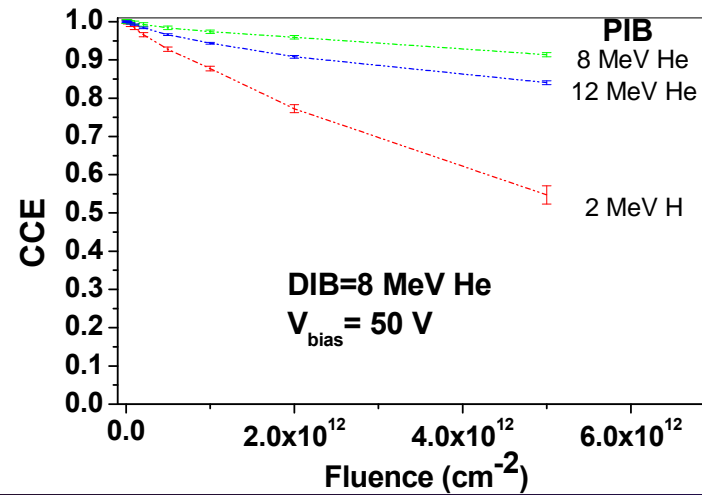


**PIB = Probing ion beam**  
**DIB = Damaging ion beam**

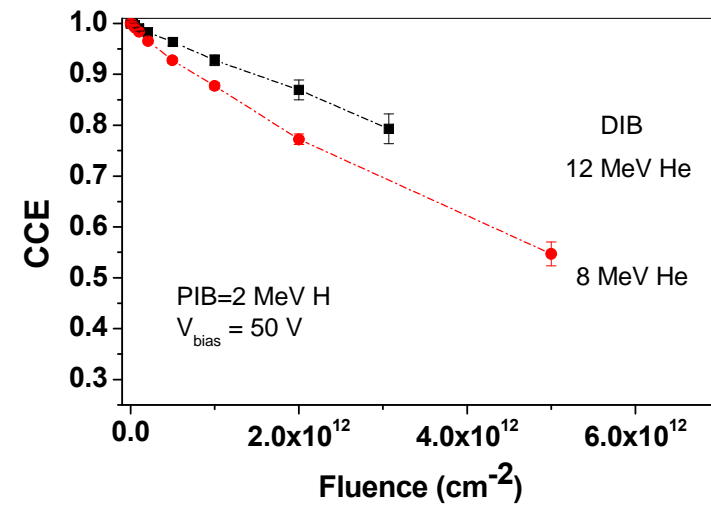
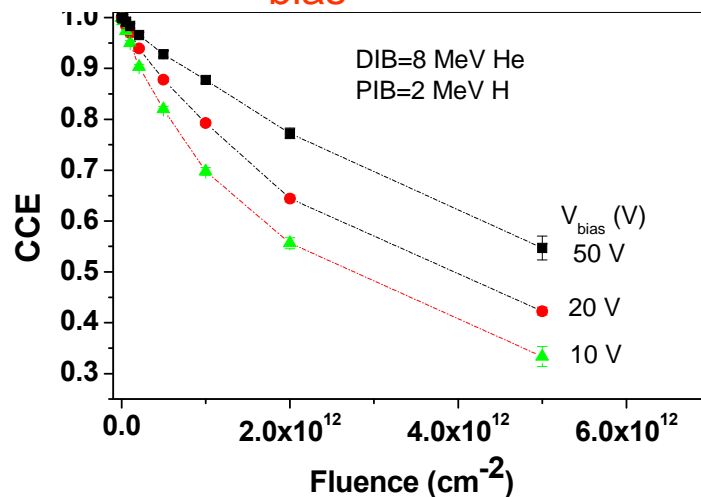


PIB/DIB	He 4 MeV	He 8 MeV	He 12 MeV	H 4.5MeV	H 17MeV
H 1 MeV Bias (V)					
H 2 MeV Bias (V)		(ANSTO) 10,20,50	(ANSTO) 10,20,50		
H 4.5 MeV Bias (V)		(ANSTO) 10,20,50	(ANSTO) 10,20,50		
He 2 MeV Bias (V)	(SNL) 10,50	(SNL) 10,50		(SNL) 10,50	
He 4 MeV Bias (V)		(ANSTO) 10,20,50	(ANSTO) 10,20,50		(CNA) 0-38
He 8 MeV Bias (V)		(ANSTO) 10,20,50	(ANSTO) 10,20,50		
He 12 MeV Bias (V)			(ANSTO) 10,20,50		

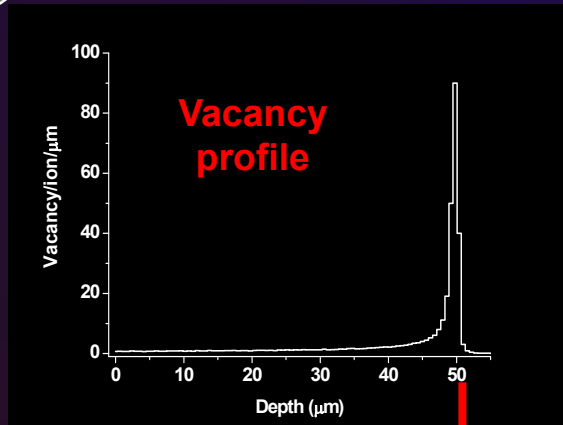
**Different bias voltages**

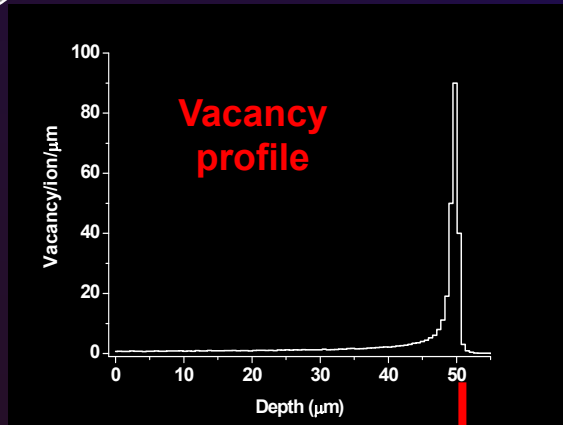


Fixed DIB  
Fixed PIB  
Variable  $V_{bias}$



Variable DIB  
Fixed PIB  
FIXED  $V_{bias}$





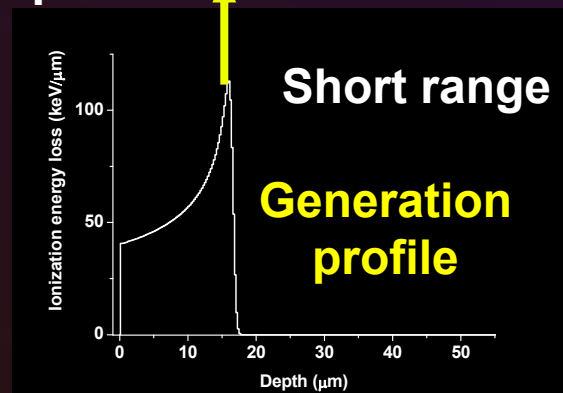
PIB



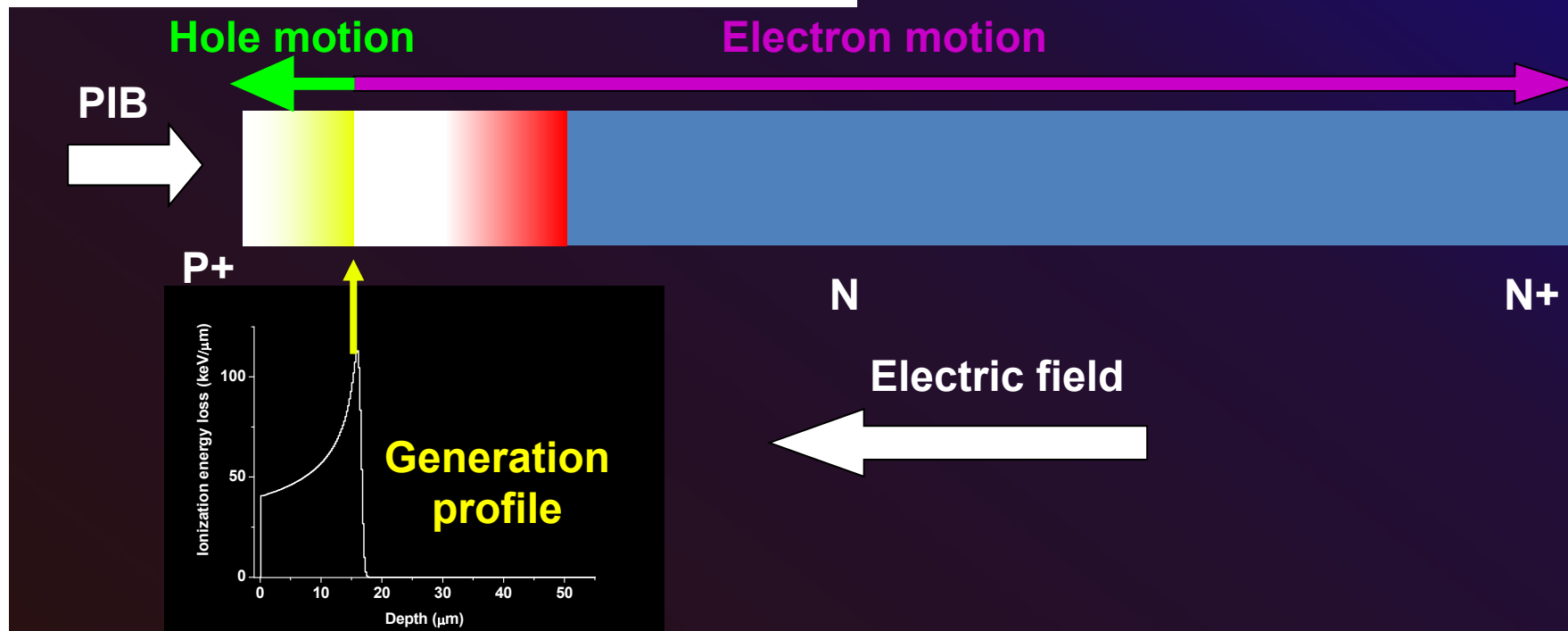
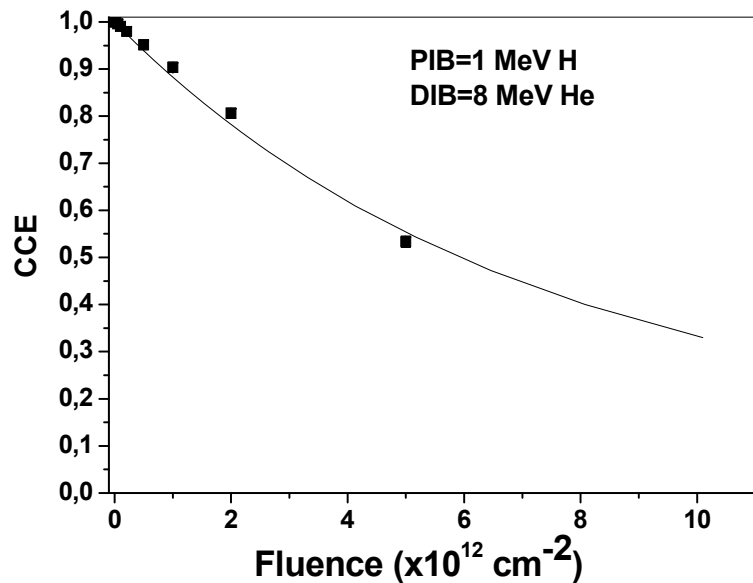
P+

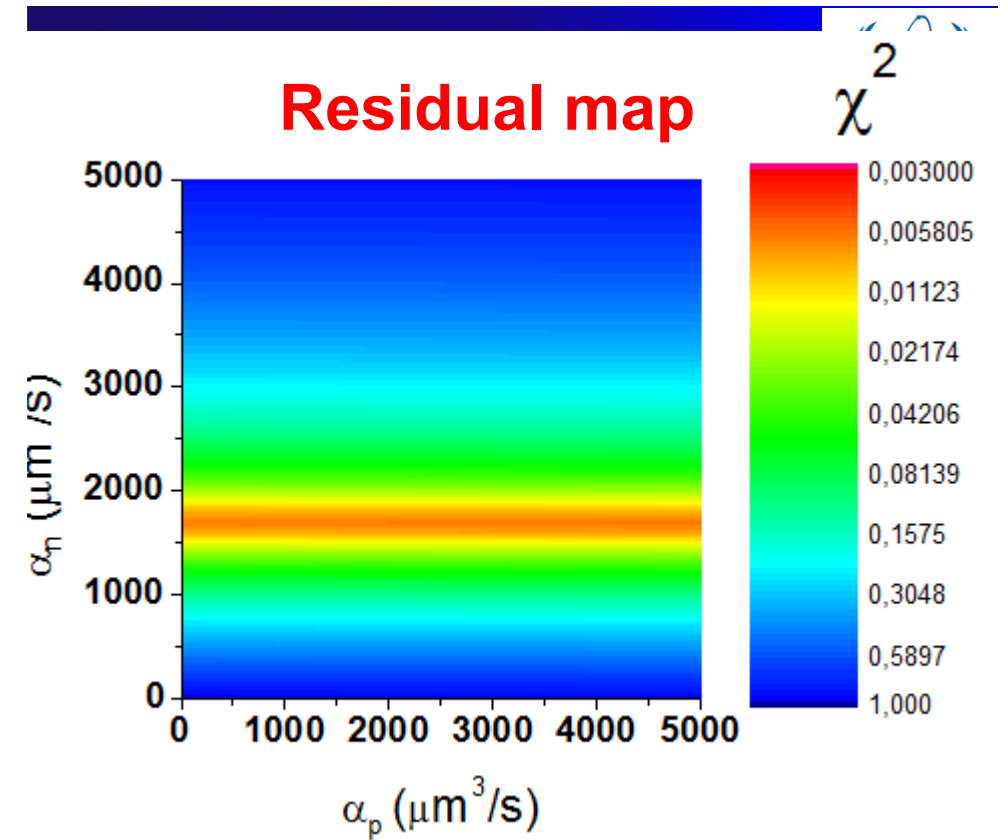
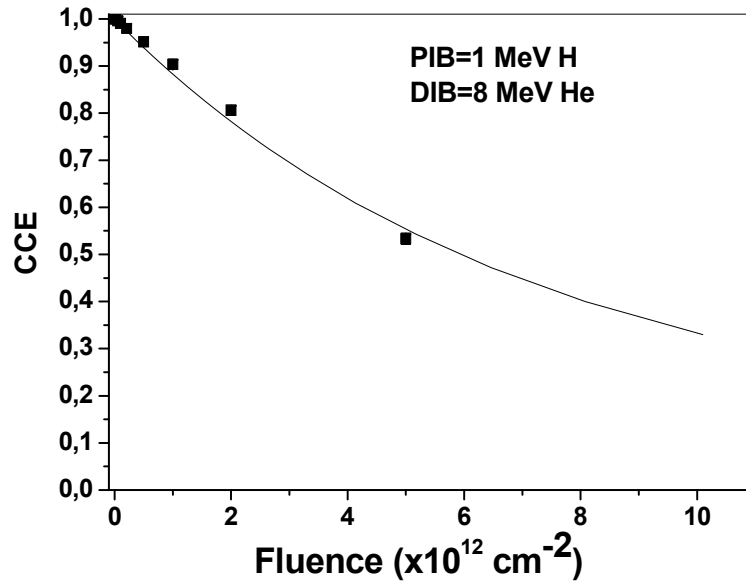
N

N+



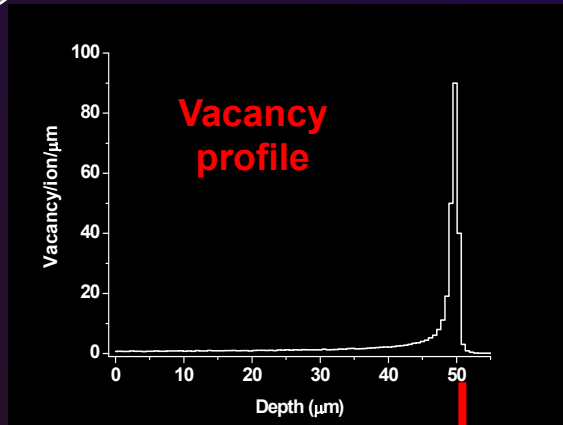






$\alpha_n$  Free parameter

$$Q_s = q \cdot \int_0^d dx \cdot \Gamma(x) \left\{ \int_x^d dy \cdot \frac{\partial F(y)}{\partial V_s} \cdot \exp \left[ - \int_x^y dz \frac{1}{v_n} \cdot \left( \frac{1}{\tau_0} + \alpha_n \cdot \text{Vac}(x) \cdot \Phi \right) \right] \right\}$$



DIB

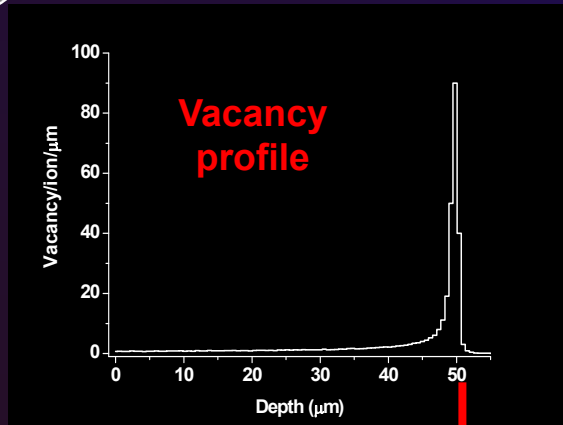


P+

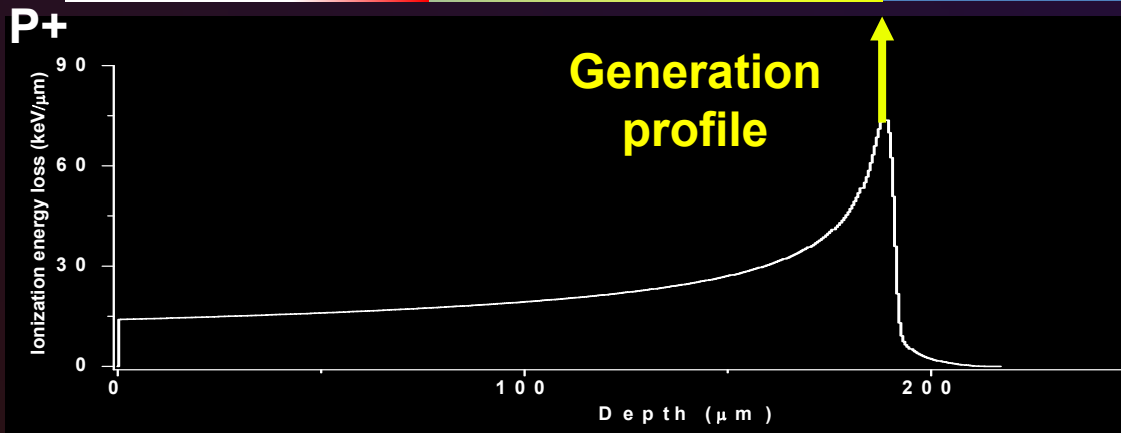


N

N+

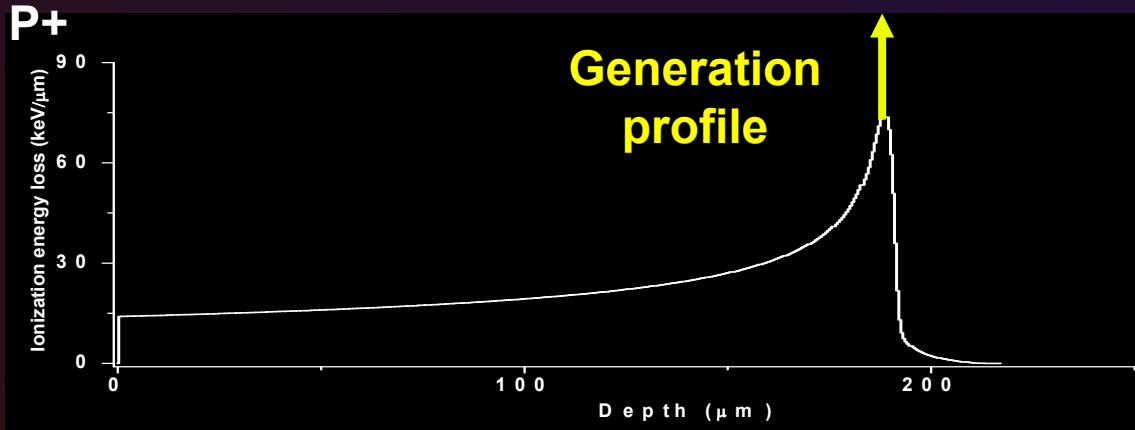
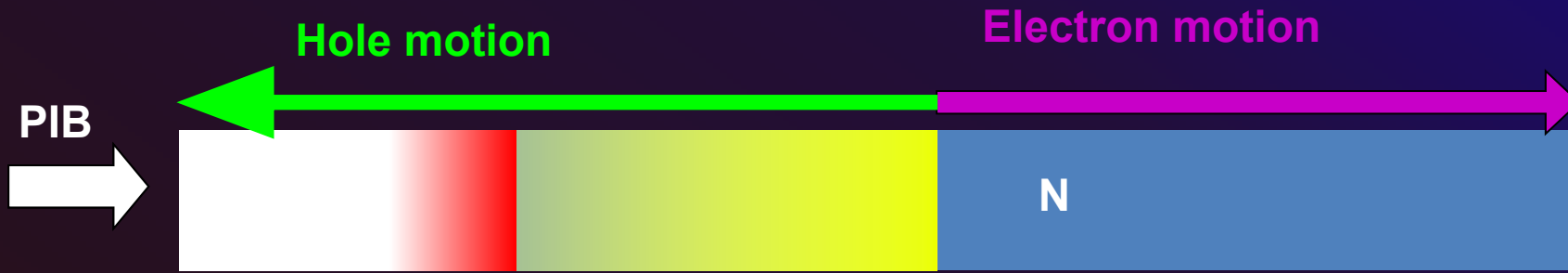
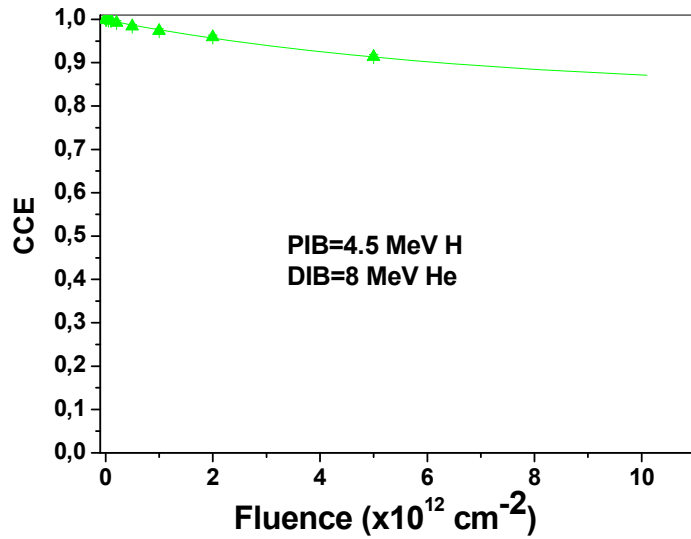


PIB



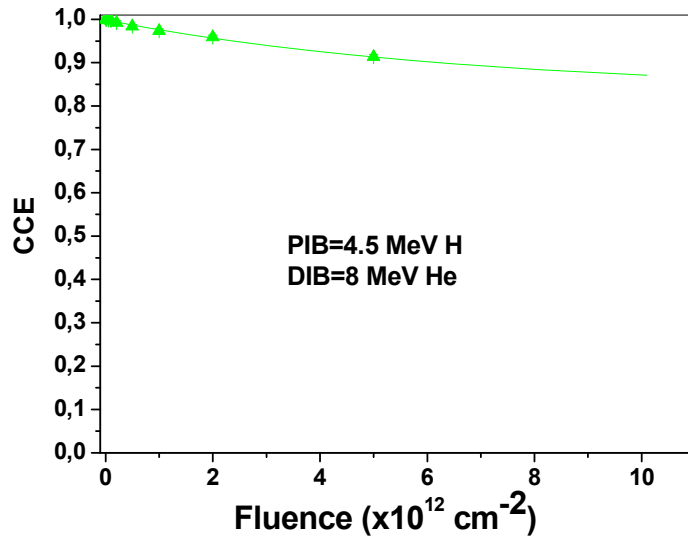
N+

Long range PIB

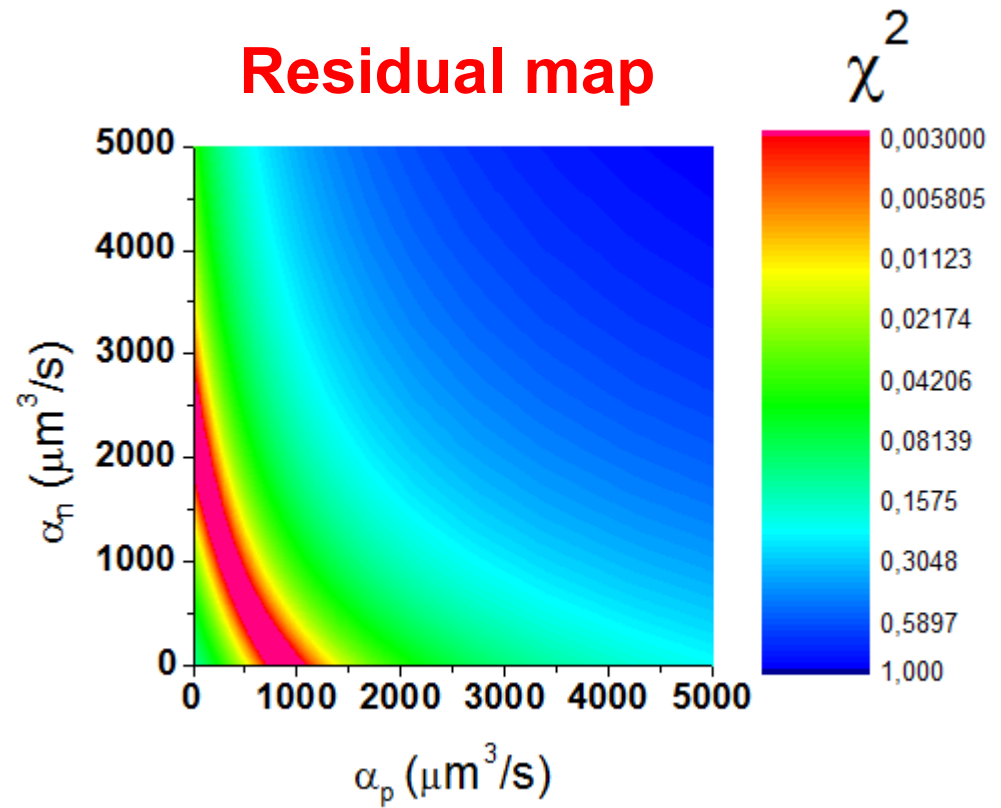




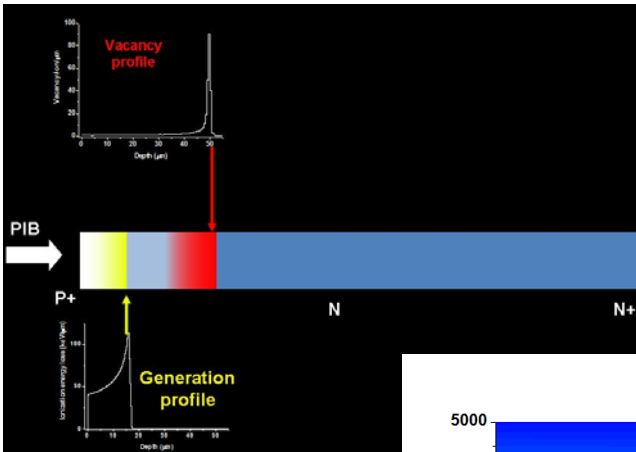
A



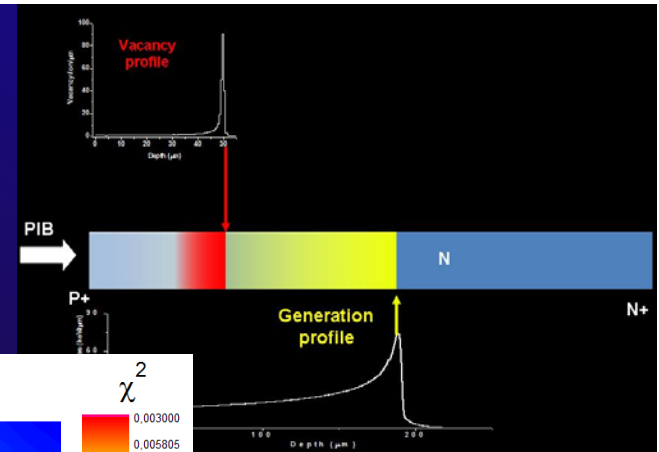
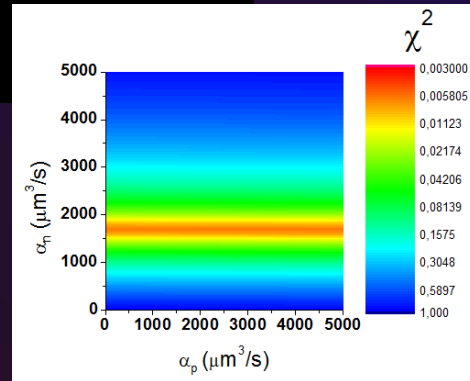
## Residual map



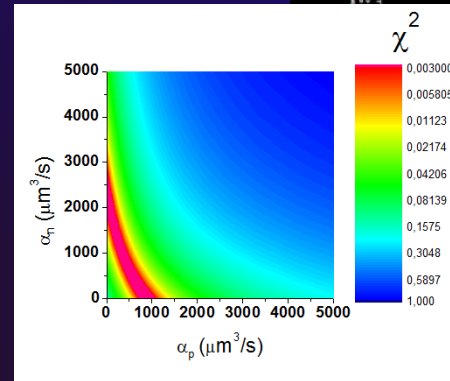
$$Q_s = q \cdot \int_0^d dx \cdot \Gamma(x) \left\{ \int_0^x dy \cdot \frac{\partial F(y)}{\partial V_s} \cdot \exp \left[ - \int_y^x dz \frac{1}{v_p} \cdot \left( \frac{1}{\tau_0} + \alpha_p \cdot \text{Vac}(x) \cdot \Phi \right) \right] + \int_x^d dy \cdot \frac{\partial F(y)}{\partial V_s} \cdot \exp \left[ - \int_x^y dz \frac{1}{v_n} \cdot \left( \frac{1}{\tau_0} + \alpha_n \cdot \text{Vac}(x) \cdot \Phi \right) \right] \right\}$$



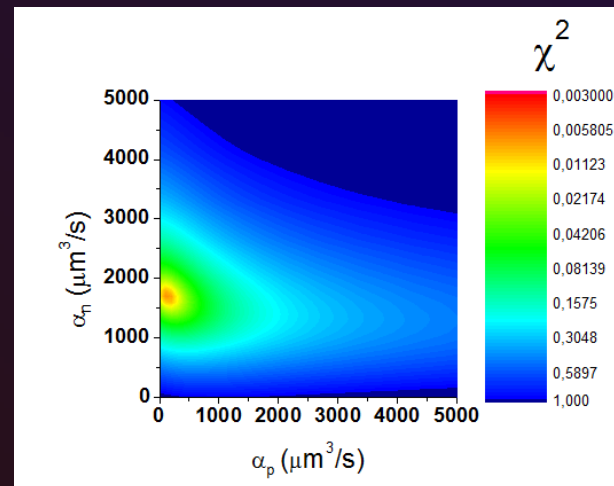
Short range PIB



Long range PIB



Bias Voltage = 50 V



$\alpha_n = 1700 \mu\text{m}^3/\text{s}$   
 $\alpha_p = 130 \mu\text{m}^3/\text{s}$

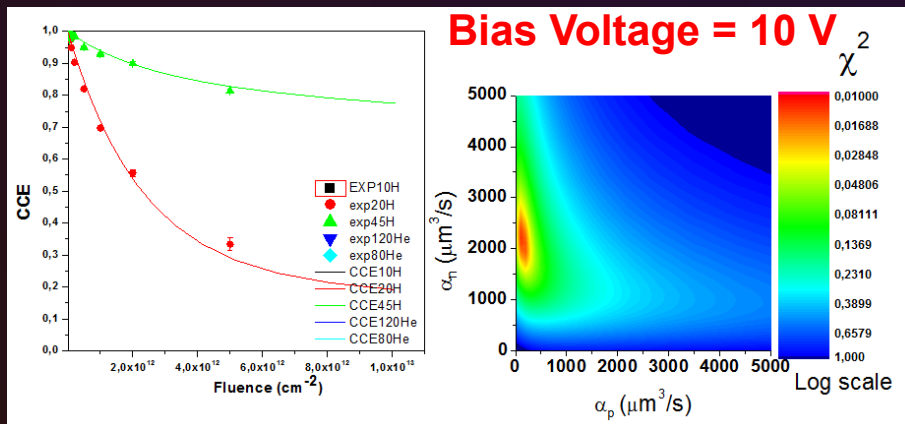
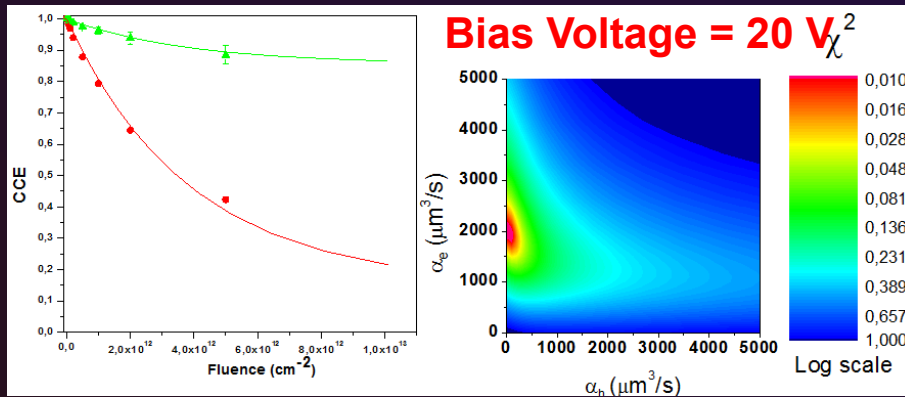
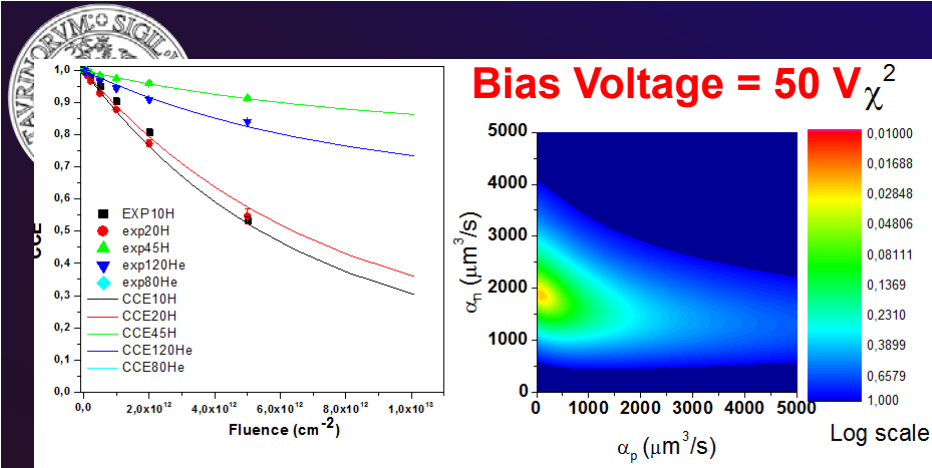
# n-type Fz silicon diode

**Damaging ions: 8 MeV He**  
**Probing ions: 1,2,4.5 MeV H, 12 MeV He**  
**Bias Voltages: 10,20 50 V**

## CAPTURE COEFFICIENTS

$$\alpha_n = (2300 \pm 600) \mu\text{m}^3/\text{s}$$

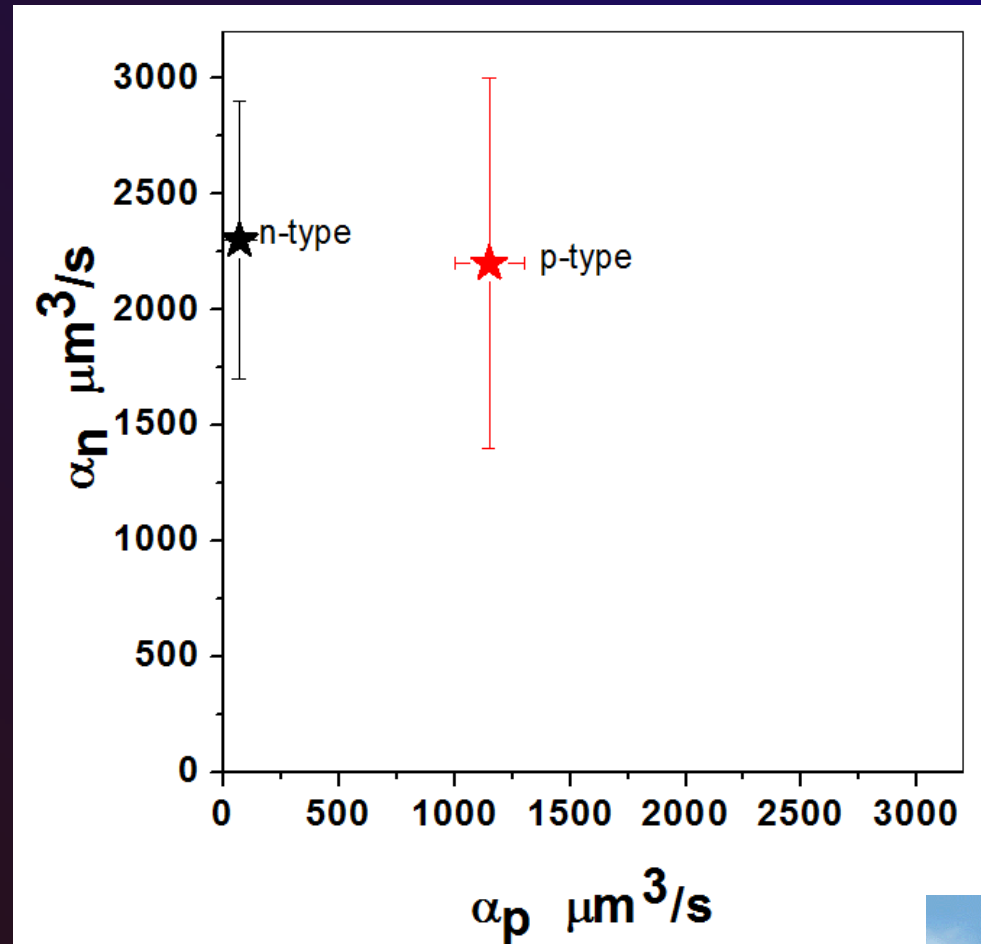
$$\alpha_p = (70 \pm 30) \mu\text{m}^3/\text{s}$$

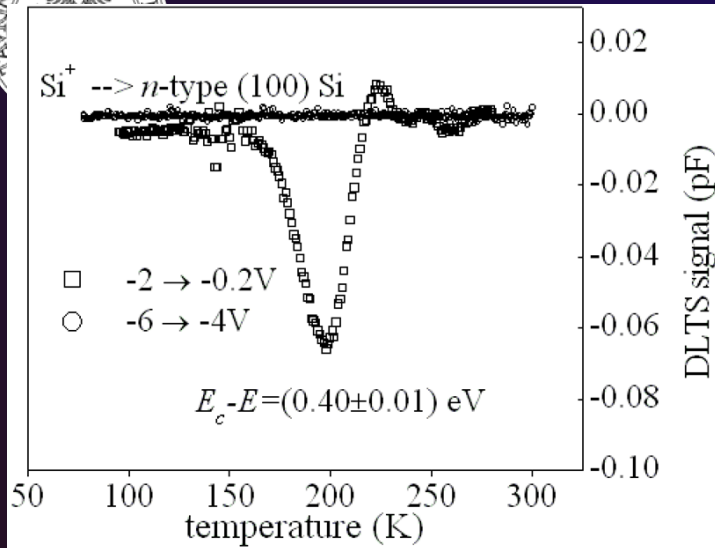






# Fz silicon diode Capture coefficient





N-type silicon  
DLTS measurements  
singly V2(-/0) negatively charged  
divacancy

$$\sigma_n \approx 5 \cdot 10^{-15} \text{ cm}^2$$

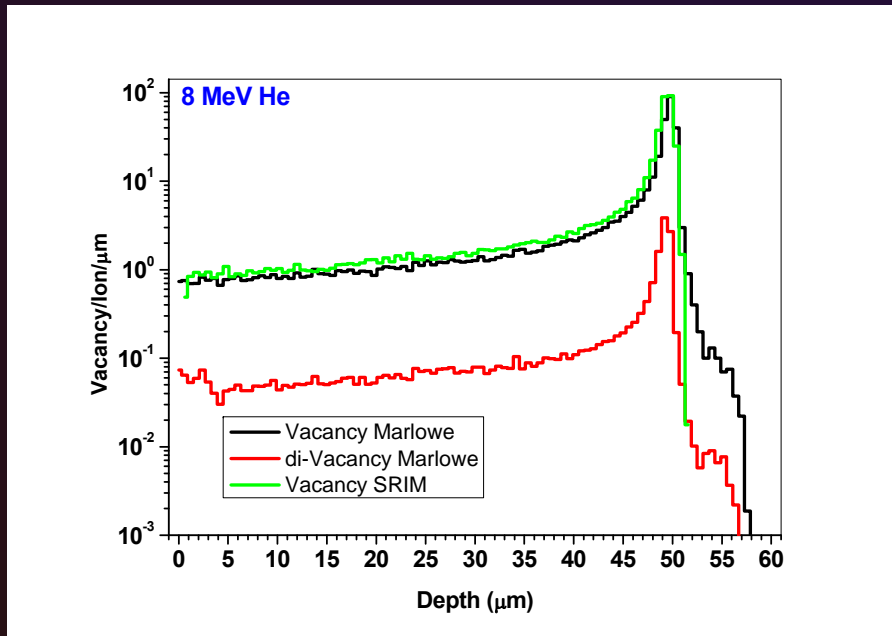
From MARLOWE  
simulation

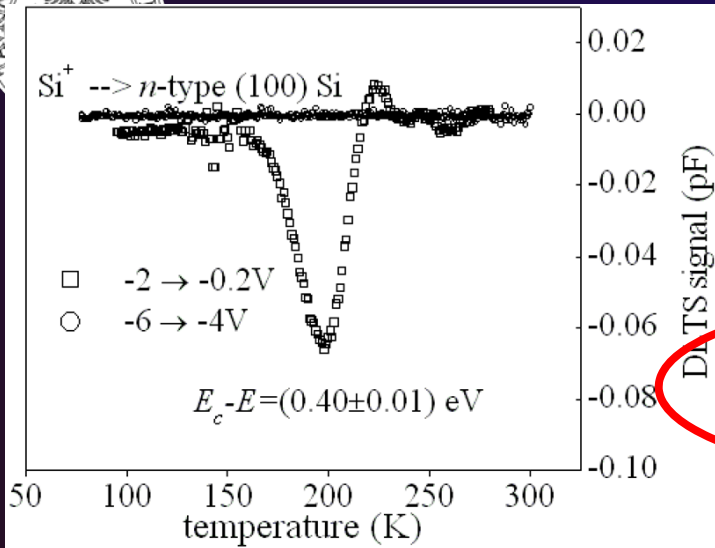
$$\frac{\text{Divacancy}}{\text{Vacancy}} \approx 26$$

$$\alpha_n = v_{th} \cdot \sigma_n$$



$$\sigma_n \approx (5.3 \pm 1.4) \cdot 10^{-15} \text{ cm}^2$$

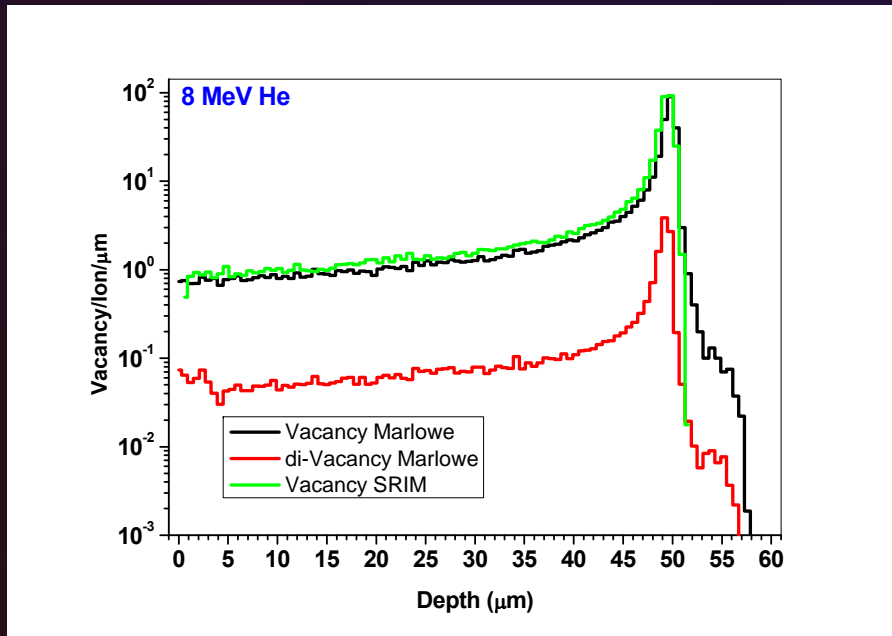




N-type silicon  
DLTS measurements  
singly V2(-/0) negatively charged  
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$$\sigma_n \approx 5 \cdot 10^{-15} \text{ cm}^2$$

From MARLOWE  
simulation



$$\frac{\text{Divacancy}}{\text{Vacancy}} \approx 26$$

$$\alpha_n = v_{th} \cdot \sigma_n$$

$$\sigma_n \approx (5.3 \pm 1.4) \cdot 10^{-15} \text{ cm}^2$$



# Limits of applicability

## Basic Hypotheses

DIB : low level of damage

$$\frac{1}{\tau_{e,h}} = \frac{1}{\tau_{0,e,h}} + \alpha_{n,p} \cdot \text{Vac}(x) \cdot \Phi = \frac{1}{\tau_{0,e,h}} + (\sigma_{e,h} \cdot v_{th}) \cdot \text{Vac}(x) \cdot \Phi$$

“linear model”  
Independent traps, no clusters

Unperturbed electrostatics (i.e. doping profile) of the device

PIB : ion probe

CCE is the sum of the individual e/h contributions

No plasma effects induced by probing ions



## CONCLUSIONS



An experimental protocol has been proposed to study the radiation hardness of semiconductor devices

Under the assumption of **low damage level**, the **CCE degradation** of a semiconductor device induced by ions of different mass and energy can be interpreted by means of a model based on

- The Shockley-Ramo-Gunn theorem for the charge pulse formation
- The Shockley-Read-Hall model for the trapping phenomena

If the generation occurs in the depletion region, an analytical solution of the adjoint equation can be calculated.

**Adjusted NIEL** scaling can be derived from the general theory in the case of constant vacancy profile.

The model leads to the evaluation of **the capture coefficient**.  
**For n-type Fz-Si it is in good agreement with DLTS data**

**The capture coefficient is directly related to the radiation hardness of the material**



## IAEA Coordinate Research Programme (CRP) F11016 (2011-2015)

**“Utilization of ion accelerators for studying and modeling of radiation induced defects in semiconductors and insulators”**

### Acknowledgements



A. SIMON



M. JAKSIC, V. GRILJ, N. SKUKAN



G. VIZKELETHY



J. GARCIA LOPEZ



J. RAISANEN



Z. PASTUOVIC, R. SIEGELE